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## Boilermaker NCCR Test (Latest) Questions With 100% Correct Ans..

When are steel chain slings recommended? Answer- When rigging from three points

A big control valve is pulled who is responsible for the rigging? Answer- Crane operator and rigger

What should be used to hold the pipe when setting up two 40-foot joints of 16-inch STD WT pipe? Answer- 4 legged roller top jacks

The hitch made by wrapping the sling around the load, then passing one eye of the sling throughout a shackle is called? Answer- Choker Hitch

When should rigging material be attached to a beam that is being demolished? Answer- Before any bolts are removed or any cutting is done on the beam.

Which of the following has a greater possibility of being a respiratory hazard? Answer- Asbestos

Which type of insulation is required before a vessel is entered? Answer- Locking, Tagging, and Blinding lines that feed the vessel

According to OSHA, oxygen and acetylene cylinders in storage must be separated at what minimum distance? Answer- 20 Ft

What is the first thing a boilermaker should do before cutting into a tank or vessel? Answer- Determine the content

What tool is normally used to check the alignment on the horizontal seams of the shell plates? Answer- A 2-foot level

What is used to expand tubes inside mud and steam drums? Answer- Rolling motors and expanders

What does a grooved nut on an Acetylene rig indicate? Answer- The left hand thread is for acetylene use only

# Nccer Boilermaker Study Guide

**Kathleen Armour**

A decorative graphic element consisting of a light blue horizontal bar with a rounded right end, and a red-to-white gradient semi-circle on the right side.

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