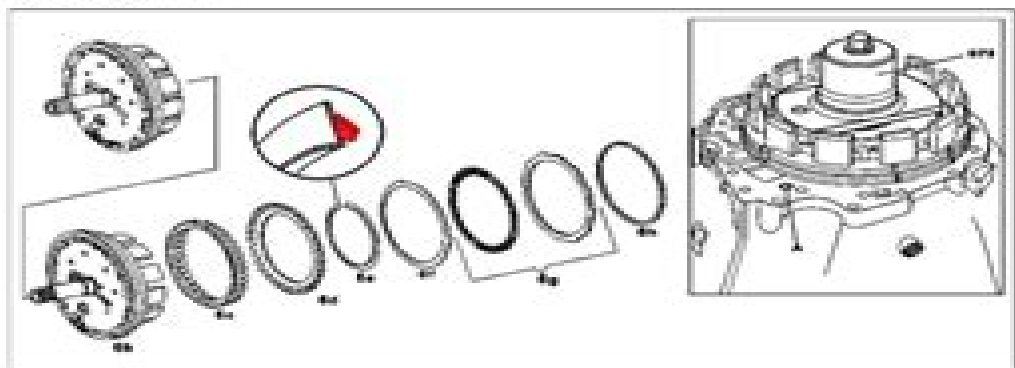


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TRANSMISSION T204



- (a) External plate carrier/multi-disk brake (B)
 (b) Pilot
 (c) Spring washer (back pressure/stop)
 (d) Snap ring
 (e) Spring washer/multi-disk pack
 (f) Multi-disk pack
 (g) Snap ring
 (h) Assembly device
 A Oil pressure supply, multi-disk brake (B)

Modification notes

01.000	Press against hub for rolling operation	Transmission T204 up to 02/04 02 refer to page 50	W203 2011-01-2014 01/01 01-01-2014
04.000	Multi-disk for 01, 01.1 and 02 changed		

Code	Description	Notes	Reference
01	Dismantling		
1	Remove snap ring (d)		
2	Remove multi-disk pack (f) and spring washer (e) from external plate carrier	⊗ Check multi-disks for scratch marks and wear	
3	Place assembly device (h) on spring washer (e) and tension until the snap ring (d) is released	⊗ Assembly device	W203 2011-01-2014
4	Remove snap ring (d)		
5	Remove piston (B) from the external plate carrier by carefully sliding compressed air into the borehole		
02	Assembly		
6	Install piston (B) in external plate carrier	⊗ Engage installed piston, replace if necessary. ⊗ Press in the piston with the assistance of measuring washer (c) and the assembly device (h)	
7	Insert spring washer (e)	⊗ Insert spring washer with the lubricant against the multi-disk pack	
8	Place assembly device (h) on spring washer (e) and tension until the groove of the snap ring is engaged	⊗ Assembly device	W203 2011-01-2014
9	Insert snap ring (d)	⊗ The outer of the snap ring must point towards the multi-disk pack. After installing, check snap ring for correct fit	
10	Insert spring washer (e) and multi-disk pack (f) in the external plate carrier and measure	⊗ Observe outer multi-disk inspection marking and measuring multi-disk pack (B) (W203 2011-01-2014 up to 01-01-01) ⊗ Pressing tool	W203 2011-01-2014 01/01 01-01-2014

Mercedes Benz W203 C Class Technical Manual

N Colangelo



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