

Chapter 2 Part D: Engine removal and overhaul procedures

Contents

Crankshaft - refitting and main bearing running clearance check . . .	13	Engine overhaul - preliminary information	5
Crankshaft - removal and inspection	8	Engine overhaul - reassembly sequence	11
Cylinder block/crankcase - cleaning and inspection	9	Engine/transmission removal - preparation and precautions	2
Cylinder head - dismantling, cleaning, inspection and reassembly . . .	6	General information	1
Engine - initial start-up after overhaul	15	Main and big-end bearings - inspection	10
Engine/automatic transmission - removal, separation, reconnection and refitting	4	Piston/connecting rod assembly - refitting and big-end bearing running clearance check	14
Engine/manual transmission - removal, separation, reconnection and refitting	3	Piston/connecting rod assembly - removal and inspection	7
		Piston rings - refitting	12

Degrees of difficulty

Easy, suitable for
novice with little
experience



Fairly easy, suitable
for beginner with
some experience



Fairly difficult,
suitable for competent
DIY mechanic



Difficult, suitable for
experienced DIY
mechanic



Very difficult,
suitable for expert DIY
or professional



Specifications

Note: At the time of writing, many specifications for certain engines were not available. Where the relevant specifications are not given here, refer to your Peugeot dealer for further information.

Cylinder head

Maximum gasket face distortion	0.05 mm
Cylinder head height:	
XV, XW and XY series engines	Not available
XU series engines	141.0 ± 0.05 mm
TU series engines	111.2 ± 0.05 mm

Valves

Valve head diameter:

Inlet:	
XV8 engines	34.8 mm
XW7, XY7 and XY8 engines	37.0 mm
XU5J engines	40.0 mm
All other XU series engines	41.6 mm
TU9 series engines	34.8 mm
TU1 series engines	36.8 mm
TU3, TU3A, TU3M and TU3S engines	36.8 mm
TU3FM engines	39.5 mm

Exhaust:

XV8 engines	27.8 mm
XW7, XY7 and XY8 engines	29.5 mm
XU5J engines:	
Early models	32.0 mm
Later models	32.95 mm
All other XU series engines	34.5 mm
TU9 series engines	27.9 mm
TU1 series engines	29.4 mm
TU3, TU3A, TU3M and TU3S engines	29.4 mm
TU3FM engines	31.4 mm

Valve stem diameter:

Inlet:	
XV, XW and XY series engines	6.0 mm
XU51 and XU5M series engines	7.30 mm
All other XU series engines	7.98 mm
TU series engines	6.99 mm

Procedures Of Engine Overhaul

O García

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Table of Contents Procedures Of Engine Overhaul

1. Understanding the eBook Procedures Of Engine Overhaul
 - The Rise of Digital Reading Procedures Of Engine Overhaul
 - Advantages of eBooks Over Traditional Books
2. Identifying Procedures Of Engine Overhaul
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Procedures Of Engine Overhaul
 - User-Friendly Interface
4. Exploring eBook Recommendations from Procedures Of Engine Overhaul
 - Personalized Recommendations
 - Procedures Of Engine Overhaul User Reviews and Ratings
 - Procedures Of Engine Overhaul and Bestseller Lists
5. Accessing Procedures Of Engine Overhaul Free and Paid eBooks
 - Procedures Of Engine Overhaul Public Domain eBooks
 - Procedures Of Engine Overhaul eBook Subscription Services
 - Procedures Of Engine Overhaul Budget-Friendly Options

6. Navigating Procedures Of Engine Overhaul eBook Formats
 - ePub, PDF, MOBI, and More
 - Procedures Of Engine Overhaul Compatibility with Devices
 - Procedures Of Engine Overhaul Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Procedures Of Engine Overhaul
 - Highlighting and Note-Taking Procedures Of Engine Overhaul
 - Interactive Elements Procedures Of Engine Overhaul
8. Staying Engaged with Procedures Of Engine Overhaul
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Procedures Of Engine Overhaul
9. Balancing eBooks and Physical Books Procedures Of Engine Overhaul
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Procedures Of Engine Overhaul
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Procedures Of Engine Overhaul
 - Setting Reading Goals Procedures Of Engine Overhaul
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Procedures Of Engine Overhaul
 - Fact-Checking eBook Content of Procedures Of Engine Overhaul
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

-
- Interactive and Gamified eBooks

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