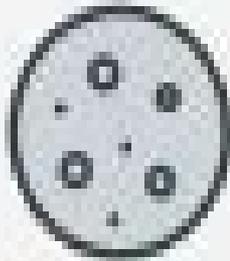
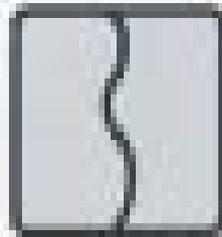


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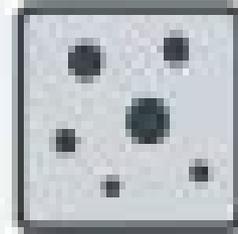
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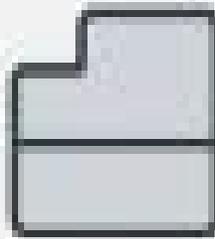
Cold Shut



Inclusion



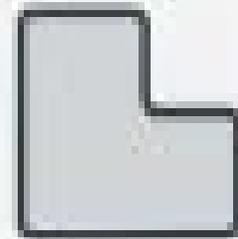
Hot Tear



Mold Shift



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Casting Design and Performance, 2009

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**Sustainability** Samsul Ariffin Abdul Karim, 2022-12-09 Nanotechnologies represent a fast growing market and this unique volume highlights the current studies in applied sciences on sustainability of green science and technology The chapters include modelling machine learning nanotechnology nanofluids nanosystems smart materials and applications and solar and fuel cells technology The authors cover simulation additive manufacturing machine learning and the autonomous system Various aspects of green science as well as trans disciplinary topics between fundamental science and engineering are presented The book is suitable for all postgraduates and researchers working in this rapid growing research area Features Presenting latest research on green materials and sustainability Provide in depth discussion on modeling and simulation using latest techniques Technical exposure for the readers on additive manufacturing principles Numerous examples on nanofluids and nano technology are presented Discusses computer modeling superconductivity nanotubes and related structures such as graphene

### **Data-Driven Optimization of Manufacturing Processes** Kalita, Kanak, Ghadai, Ranjan

Kumar, Gao, Xiao-Zhi, 2020-12-25 All machining process are dependent on a number of inherent process parameters It is of the utmost importance to find suitable combinations to all the process parameters so that the desired output response is optimized While doing so may be nearly impossible or too expensive by carrying out experiments at all possible combinations it may be done quickly and efficiently by using computational intelligence techniques Due to the versatile nature of computational intelligence techniques they can be used at different phases of the machining process design and optimization process While powerful machine learning methods like gene expression programming GEP artificial neural network ANN support vector regression SVM and more can be used at an early phase of the design and optimization process to act as predictive models for the actual experiments other metaheuristics based methods like cuckoo search ant colony optimization particle swarm optimization and others can be used to optimize these predictive models to find the optimal process parameter combination These machining and optimization processes are the future of manufacturing Data Driven Optimization of Manufacturing Processes contains the latest research on the application of state of the art computational intelligence techniques from both predictive modeling and optimization viewpoint in both soft computing approaches and machining processes The chapters provide solutions applicable to machining or manufacturing process problems and for optimizing the problems involved in other areas of mechanical civil and electrical engineering making it a valuable reference tool This book is addressed to engineers scientists practitioners stakeholders researchers academicians and students interested in the potential of recently developed powerful computational intelligence techniques towards improving the performance of machining processes

*Advances in Material Sciences and Engineering* Mokhtar Awang, Seyed Sattar

Emamian, Farazila Yusof, 2019-09-19 This book presents selected papers from the 4th International Conference on Mechanical

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