



Adhesion Requirements for Bonded Interior Parts

1 Introduction

Note: Nothing in this standard supercedes applicable laws and regulations.

Note: In the event of conflict between the English and domestic language, the English language shall take precedence.

1.1 Purpose/Material Description. This specification describes the adhesion requirements for interior adhesively bonded parts.

In addition to the requirements in this specification, all bonded interior parts shall meet the applicable requirements of GMW14444.

1.2 Symbols. Not applicable.

1.3 Applicability. This specification applies to all interior adhesively bonded materials and components.

For emblems, refer to GMW16742 and labels, refer to GMW14573.

1.4 Remarks. Supplier is responsible for evaluating adhesive bonds to make sure that the adhesive bonds conform to the requirements of this specification.

2 References

Note: Only the latest approved standards are applicable unless otherwise specified.

2.1 External Standards/Specifications.

ISO 8510-2 ISO/IEC 17025

2.2 GM Standards/Specifications.

GMW3059	GMW14124	GMW14573	GMW15625
GMW3221	GMW14444	GMW14729	GMW16742
GMW14093			

2.3 Additional References. Not applicable.

3 Test Preparation and Evaluation

3.1 Resources.

3.1.1 Facilities. All testing shall be performed in an accredited laboratory. Laboratory accreditations to ISO/IEC 17025 are acceptable.

3.1.1.1 Calibration. The test facilities and equipment shall be in good working order and shall have a valid calibration label.

3.1.1.2 Alternatives. Alternative test facilities and equipment may also be used. However, all measuring variables as specified in this standard shall be determined correctly with respect to their physical definition.

3.1.2 Equipment.

3.1.2.1 Universal tensile test machine.

3.1.2.2 Oven capable of maintaining > 105 °C.

3.1.2.3 Freezer capable of maintaining < -30 °C.

3.1.2.4 Chamber capable of maintaining > 95% relative humidity (RH) at 40 °C.

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Patrick Vollmar



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