

## CHAPTER 3

### MATERIALS AND METHODS

#### 3.1 INTRODUCTION

This Chapter is concerned with material and methods used in the study. For assessment of different yarn and fabric characteristics, mostly standard methods were used.

#### 3.2 MATERIALS

Microfibres of viscose, modal, lyocell, and blends of these fibres with cotton were used. Details of fibre properties are given in Table 3.1.

**Table 3.1 Details of materials used**

| Type of fiber            | Fibre fineness (dtex) | Length (mm) | Tenacity (cN/tex) | Elongation (%) |
|--------------------------|-----------------------|-------------|-------------------|----------------|
| Micromodal               | 1.0                   | 34          | 33                | 15             |
| Normal modal             | 1.3                   | 34          | 35                | 13             |
| Microlyocell             | 0.9                   | 34          | 35                | 14             |
| Micro viscose            | 0.9                   | 38          | 22                | 21             |
| Normal viscose           | 1.3                   | 38          | 25                | 20             |
| Micro polyester          | 0.9                   | 38          | 54                | 19             |
| Normal polyester         | 1.3                   | 38          | 61                | 14             |
| Cotton                   | 3.9                   | 29          | 22                | 7              |
| Micro polyester filament | 83/136                | -           | 40                | 32             |
| Normal nylon filament    | 85/68                 | -           | 38                | 40             |
| Lyca filament            | 83/34                 | -           | 10                | 600            |

#### 3.3 METHODS

Microfibres were processed in semi-high production and high-production cards for optimization of process parameters, and yarn samples were produced in ring, compact and rotor spinning systems to study the

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## **Table of Contents Chapter 3 Materials And Methods Shodhganga**

1. Understanding the eBook Chapter 3 Materials And Methods Shodhganga
  - The Rise of Digital Reading Chapter 3 Materials And Methods Shodhganga
  - Advantages of eBooks Over Traditional Books
2. Identifying Chapter 3 Materials And Methods Shodhganga
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Chapter 3 Materials And Methods Shodhganga
  - User-Friendly Interface
4. Exploring eBook Recommendations from Chapter 3 Materials And Methods Shodhganga
  - Personalized Recommendations
  - Chapter 3 Materials And Methods Shodhganga User Reviews and Ratings
  - Chapter 3 Materials And Methods Shodhganga and Bestseller Lists
5. Accessing Chapter 3 Materials And Methods Shodhganga Free and Paid eBooks
  - Chapter 3 Materials And Methods Shodhganga Public Domain eBooks
  - Chapter 3 Materials And Methods Shodhganga eBook Subscription Services
  - Chapter 3 Materials And Methods Shodhganga Budget-Friendly Options

6. Navigating Chapter 3 Materials And Methods Shodhganga eBook Formats
  - ePub, PDF, MOBI, and More
  - Chapter 3 Materials And Methods Shodhganga Compatibility with Devices
  - Chapter 3 Materials And Methods Shodhganga Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Chapter 3 Materials And Methods Shodhganga
  - Highlighting and Note-Taking Chapter 3 Materials And Methods Shodhganga
  - Interactive Elements Chapter 3 Materials And Methods Shodhganga
8. Staying Engaged with Chapter 3 Materials And Methods Shodhganga
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Chapter 3 Materials And Methods Shodhganga
9. Balancing eBooks and Physical Books Chapter 3 Materials And Methods Shodhganga
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Chapter 3 Materials And Methods Shodhganga
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Chapter 3 Materials And Methods Shodhganga
  - Setting Reading Goals Chapter 3 Materials And Methods Shodhganga
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Chapter 3 Materials And Methods Shodhganga
  - Fact-Checking eBook Content of Chapter 3 Materials And Methods Shodhganga
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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web the parties agree as follows services contractor will perform the house cleaning services described below the services check all that apply vacuuming and mopping of floors dusting window cleaning washing dishes laundry bathroom cleaning

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