



| Diameter and Thread Pitch | S                  |       | M         |      | Dw                    | C                     |      |
|---------------------------|--------------------|-------|-----------|------|-----------------------|-----------------------|------|
|                           | Width Across Flats |       | Thickness |      | Bearing Face Diameter | Washer Face Thickness |      |
|                           | Max.               | Min.  | Max.      | Min. | Min.                  | Max.                  | Min. |
| M12 X 1.75                | 21.00              | 20.16 | 12.3      | 11.9 | 19.2                  | 0.8                   | 0.4  |
| M14 X 2                   | 24.00              | 23.16 | 14.3      | 13.6 | 22.0                  | 0.8                   | 0.4  |
| M16 X 2                   | 27.00              | 26.16 | 17.1      | 16.4 | 24.9                  | 0.8                   | 0.4  |
| M18 X 2.5                 | 30.00              | 29.16 | 18.9      | 18.1 | 27.7                  | 0.8                   | 0.4  |
| M20 X 2.5                 | 34.00              | 33.00 | 20.7      | 19.4 | 31.4                  | 0.8                   | 0.4  |
| M22 X 2.5                 | 36.00              | 35.00 | 23.6      | 22.3 | 33.3                  | 0.8                   | 0.4  |
| M24 X 3                   | 41.00              | 40.00 | 24.2      | 22.9 | 38.0                  | 0.8                   | 0.4  |
| M27 X 3                   | 46.00              | 45.00 | 27.5      | 26.3 | 42.8                  | 0.8                   | 0.4  |
| M30 X 3.5                 | 50.00              | 49.00 | 30.7      | 29.1 | 45.6                  | 0.8                   | 0.4  |
| M33 X 3.5                 | 55.00              | 53.80 | 33.6      | 32.0 | 50.6                  | 0.8                   | 0.4  |
| M36 X 4                   | 60.00              | 58.80 | 36.6      | 35.0 | 55.9                  | 0.8                   | 0.4  |
| M39 X 4                   | 65.00              | 63.80 | 39.0      | 37.5 | 60.2                  | 0.8                   | 0.4  |
| M42 X 4.5                 | 70.00              | 67.90 | 42.0      | 40.4 | 64.5                  | 1.0                   | 0.5  |
| M45 X 4.5                 | 75.00              | 72.80 | 45.0      | 43.4 | 69.1                  | 1.0                   | 0.5  |
| M48 X 5                   | 80.00              | 77.60 | 48.0      | 46.4 | 73.7                  | 1.0                   | 0.5  |
| M52 X 5                   | 85.00              | 82.40 | 52.0      | 50.3 | 78.2                  | 1.0                   | 0.5  |
| M56 X 5.5                 | 90.00              | 87.20 | 56.0      | 54.1 | 82.8                  | 1.0                   | 0.5  |
| M64 X 6                   | 100.00             | 96.80 | 64.0      | 62.1 | 92.0                  | 1.0                   | 0.5  |

# Metric Heavy Hex Nuts

**Thomas J. Drozda, Charles  
Wick, Raymond F. Veilleux**



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