

If limit switches are activated, the errors are displayed on the screen. They are differentiated into 2 functional groups:

Group 1:

- motor temperature
- machine door
- lower saw blade / chip-channel cover
- emergency buttons
- limit switch sliding table

Group 2:

- brake servo unit

The functional groups show the following characteristics when activated:

- Group 1: electrical drives are deactivated and cannot be started.
- Group 2: electrical drives are deactivated and cannot be re-started. An information is displayed to call a service technician.

| Error code | Reason | Clearance |
|------------|-------------------------------------|--|
| E 01 | Limit switch ES_MIN1 reached | Move the machine from the limit switch |
| E 02 | Limit switch ES_MIN2 reached | Move the machine from the limit switch |
| E 03 | Limit switch ES_MAX reached | Move the machine from the limit switch |
| E 06 | Fault, collision fast cut-out | Call Attendorf service |
| E 07 | Drive positioning fault | Call Attendorf service |
| E 40 | Control voltage 35V AC missing | Check fuse F9 |
| E 41 | Control voltage 24V AV missing | Check fuse F8 |
| E 42 | Scoring motor overheated | Allow motor to cool down |
| E 43 | Main saw motor overheated | Allow motor to cool down |
| E 44 | Double roller carriage limit switch | Move the machine from the limit switch |
| E 45 | Saw blade cover open | Close the cover |
| E 46 | Open machine door | Close the machine door |
| E 47 | Emergency stop button 1 | Button position is displayed |
| E 48 | Emergency stop button 2 | Button position is displayed |
| E 49 | Emergency stop button 3 | Button position is displayed |

Altendorf F45 Error Codes

Autodata



Altendorf F45 Error Codes:

Users manual: error codes United States. Defense Communications Agency,1971 Fault Code Manual Haynes Publishing,2013-10 This DIY manual covers everything you need to know about automotive diagnostic fault codes 2007 Domestic Diagnostic Trouble Code Manual (1994-2007) Autodata,2006 Model year coverage for the Domestic DTC manual is 1994 2007 The manual features domestic diagnostic trouble codes and list the probable cause of each code The manual provides MIL Codes OBD Codes and Fault locations Code retrieval techniques are described using concise text and clear illustrations in separate sections for each model Instructions for retrieval and erasure of trouble codes are provided as well as data link connector locations All data is based on OEM information The information is available on CD CDs contain both English and Spanish languages *Cascaded Binary Error Codes. Part 1: Performance Criteria for Cascaded and Other Error Codes* AEROSPACE CORP EL SEGUNDO CALIF.,1963 **Automotive Diagnostic Fault Codes Techbook** Charles White,1998 **Error-Correcting Codes** W. Wesley Peterson,E. J. Jr Weldon,1988 **Error-correcting Codes** William Wesley Peterson,1961 **Fault Codes** Mastertech Staff,1997-09-01 **Theory and Design of Unidirectional Error Codes** Bella Bose,1980 **Error Control Codes** Blahut,1993-01-01 *The Logical Design of Digital Error Codes* Arthur Collins Chapman,1957 *Error Codes for Arithmetic and Logical Operations* Oscar Nicholas Garcia,1969 **SIMUFORT Messages and Error Codes** Gary Vincent Fulscher,Norman R. Nielsen,1973 Introduction to Error Control Codes Salvatore Gravano,2001 This textbook provides a firm foundation for those studying the field of error control codes giving step by step instruction on this complex topic beginning with single parity code checks and repetition codes Through these basic error control mechanisms the fundamental principles of error detection and correction minimum distance and error control limits are considered With the use of detailed examples it guides students from basic error control codes through linear codes cyclic codes linear feedback shift registers vector fields Galois fields BCH codes and convolutional codes There are many detailed examples throughout the book to illustrate the principles and complex mathematical proofs are omitted where possible to keep the text concise and easy to follow **Error-correcting codes** William Wesley Peterson,Edward J. Weldon,1981 **Error Code 38** Alyvia Anctil,2025-04-07 **Error-correcting Codes** ,1961 *Theory and Design of Unidirectional Error Codes* Bella Bose,1991 **An Introduction to Error-correcting Codes** Shu Lin,1970 **Error Codes in Digital Data Communication Systems** Robert Hadley Cravens,1977

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