

## Torque Values for Spiral Wound Gaskets with Outer Ring only

NPS	Class 150					Class 300					Class 600				
	Stud Dimensions			SA 193 B7	SA 193 B7M	Stud Dimensions			SA 193 B7	SA 193 B7M	Stud Dimensions			SA 193 B7	SA 193 B7M
	Number of Studs	Diameter (in.)	Length (in.)	Torque (ft.-lbs)	Torque (ft.-lbs)	Number of Studs	Diameter (in.)	Length (in.)	Torque (ft.-lbs)	Torque (ft.-lbs)	Number of Studs	Diameter (in.)	Length (in.)	Torque (ft.-lbs)	Torque (ft.-lbs)
¾	4	¾	2 ¾	35	30	4	¾	2 ¾	35	30	4	¾	3	35	30
¾	4	¾	2 ¾	35	30	4	¾	3	65	60	4	¾	3 ¾	65	60
1	4	¾	2 ¾	35	30	4	¾	3	65	60	4	¾	3 ¾	65	60
1 ¼	4	¾	2 ¾	35	30	4	¾	3 ¾	65	60	4	¾	3 ¾	65	60
1 ½	4	¾	2 ¾	45	35	4	¾	3 ¾	110	100	4	¾	4 ¾	110	100
2	4	¾	3 ¾	75	60	8	¾	3 ¾	65	60	8	¾	4 ¾	65	60
2 ½	4	¾	3 ¾	85	65	8	¾	4	110	100	8	¾	4 ¾	110	100
3	4	¾	3 ¾	105	90	8	¾	4 ¾	110	100	8	¾	5	110	100
3 ½	8	¾	3 ¾	75	60	8	¾	4 ¾	110	100	8	¾	5 ¾	190	170
4	8	¾	3 ¾	95	75	8	¾	4 ¾	120	100	8	¾	5 ¾	215	190
5	8	¾	3 ¾	130	100	8	¾	4 ¾	135	110	8	¾	6 ¾	320	280
6	8	¾	4	165	130	12	¾	4 ¾	135	110	12	¾	6 ¾	295	260
8	8	¾	4 ¾	190	180	12	¾	5 ¾	220	180	12	1 ¼	7 ¾	455	400
10	12	¾	4 ¾	245	190	16	¾	6 ¾	270	250	16	1 ¼	8 ¾	545	500
12	12	¾	4 ¾	280	240	16	1 ¼	6 ¾	290	260	20	1 ¼	8 ¾	555	500
14	12	¾	5 ¾	395	300	20	1 ¼	7	390	360	20	1 ¼	9 ¾	740	680
16	16	¾	5 ¾	400	310	20	1 ¼	7 ¾	545	500	20	1 ¼	10	870	800
18	16	1 ¼	5 ¾	605	500	24	1 ¼	7 ¾	590	500	20	1 ¼	10 ¾	1195	1100
20	20	1 ¼	6 ¾	570	435	24	1 ¼	8	620	500	24	1 ¼	11 ¾	1195	1100
24	20	1 ¼	6 ¾	810	620	24	1 ¼	9	915	800	24	1 ¼	13	2170	2000
26	24	1 ¼	8 ¾	585	500	28	1 ¼	10 ¾	1190	1100	28	1 ¼	14	1495	1320
28	28	1 ¼	9	585	500	28	1 ¼	11	1390	1100	28	2	14 ¾	1625	1420
30	28	1 ¼	9 ¾	585	500	28	1 ¼	11 ¾	1625	1500	28	2	14 ¾	1725	1610
32	28	1 ¼	10 ¾	935	800	28	1 ¼	12 ¾	2165	2000	28	2 ¼	15 ¾	2340	2030
34	32	1 ¼	10 ¾	935	800	28	1 ¼	13	2165	2000	28	2 ¼	15 ¾	2450	2245
36	32	1 ¼	11 ¾	935	800	32	2	13 ¾	2385	2200	28	2 ¼	16 ¾	3200	2740

# Bolt Torque Specs For Cast Iron Flanges

**KJ Lindholm-Leary**



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## **Table of Contents Bolt Torque Specs For Cast Iron Flanges**

1. Understanding the eBook Bolt Torque Specs For Cast Iron Flanges
  - The Rise of Digital Reading Bolt Torque Specs For Cast Iron Flanges
  - Advantages of eBooks Over Traditional Books
2. Identifying Bolt Torque Specs For Cast Iron Flanges
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Bolt Torque Specs For Cast Iron Flanges
  - User-Friendly Interface
4. Exploring eBook Recommendations from Bolt Torque Specs For Cast Iron Flanges
  - Personalized Recommendations
  - Bolt Torque Specs For Cast Iron Flanges User Reviews and Ratings
  - Bolt Torque Specs For Cast Iron Flanges and Bestseller Lists
5. Accessing Bolt Torque Specs For Cast Iron Flanges Free and Paid eBooks
  - Bolt Torque Specs For Cast Iron Flanges Public Domain eBooks

- Bolt Torque Specs For Cast Iron Flanges eBook Subscription Services
- Bolt Torque Specs For Cast Iron Flanges Budget-Friendly Options
- 6. Navigating Bolt Torque Specs For Cast Iron Flanges eBook Formats
  - ePub, PDF, MOBI, and More
  - Bolt Torque Specs For Cast Iron Flanges Compatibility with Devices
  - Bolt Torque Specs For Cast Iron Flanges Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Bolt Torque Specs For Cast Iron Flanges
  - Highlighting and Note-Taking Bolt Torque Specs For Cast Iron Flanges
  - Interactive Elements Bolt Torque Specs For Cast Iron Flanges
- 8. Staying Engaged with Bolt Torque Specs For Cast Iron Flanges
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Bolt Torque Specs For Cast Iron Flanges
- 9. Balancing eBooks and Physical Books Bolt Torque Specs For Cast Iron Flanges
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Bolt Torque Specs For Cast Iron Flanges
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Bolt Torque Specs For Cast Iron Flanges
  - Setting Reading Goals Bolt Torque Specs For Cast Iron Flanges
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Bolt Torque Specs For Cast Iron Flanges
  - Fact-Checking eBook Content of Bolt Torque Specs For Cast Iron Flanges
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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