

# HOW TO APPLY GENERAL TOLERANCE

STANDARD TOLERANCE GRADES ISO 286-1																						
ST. NO.	BASIC SIZE (mm)		IT1	IT2	IT3	IT4	IT5	IT6	IT7	IT8	IT9	IT10	IT11	IT12	IT13	IT14	IT15	IT16	IT17	IT18	TOLERANCE	
	ABOVE	UP TO	MICROMETERS (µm)										MILLIMETERS (mm)									
			0.01	0.02	0.03	0.04	0.05	0.06	0.07	0.08	0.09	0.10	0.15	0.20	0.30	0.40	0.50	0.60	0.70	0.80		
1	-	3	0.012	0.015	0.018	0.022	0.027	0.034	0.043	0.054	0.068	0.085	0.106	0.132	0.165	0.205	0.254	0.313	0.385	0.475	0.585	ORANGE LIGHT
2	3	6	0.015	0.018	0.022	0.027	0.034	0.043	0.054	0.068	0.085	0.106	0.132	0.165	0.205	0.254	0.313	0.385	0.475	0.585	AGY LIGHT	
3	6	10	0.018	0.022	0.027	0.034	0.043	0.054	0.068	0.085	0.106	0.132	0.165	0.205	0.254	0.313	0.385	0.475	0.585	0.715	PURPLE LIGHT	
4	10	18	0.022	0.027	0.034	0.043	0.054	0.068	0.085	0.106	0.132	0.165	0.205	0.254	0.313	0.385	0.475	0.585	0.715	0.875	GRY GREEN	
5	18	30	0.027	0.034	0.043	0.054	0.068	0.085	0.106	0.132	0.165	0.205	0.254	0.313	0.385	0.475	0.585	0.715	0.875	1.075	RED LIGHT	
6	30	60	0.034	0.043	0.054	0.068	0.085	0.106	0.132	0.165	0.205	0.254	0.313	0.385	0.475	0.585	0.715	0.875	1.075	1.305	RED LIGHT	
7	60	90	0.043	0.054	0.068	0.085	0.106	0.132	0.165	0.205	0.254	0.313	0.385	0.475	0.585	0.715	0.875	1.075	1.305	1.605	DARK RED	
8	90	120	0.054	0.068	0.085	0.106	0.132	0.165	0.205	0.254	0.313	0.385	0.475	0.585	0.715	0.875	1.075	1.305	1.605	1.945	PAN DARKER	
9	120	180	0.068	0.085	0.106	0.132	0.165	0.205	0.254	0.313	0.385	0.475	0.585	0.715	0.875	1.075	1.305	1.605	1.945	2.365	ORANGE LIGHT	
10	180	260	0.085	0.106	0.132	0.165	0.205	0.254	0.313	0.385	0.475	0.585	0.715	0.875	1.075	1.305	1.605	1.945	2.365	2.865	AGY LIGHT	
11	260	315	0.106	0.132	0.165	0.205	0.254	0.313	0.385	0.475	0.585	0.715	0.875	1.075	1.305	1.605	1.945	2.365	2.865	3.465	PURPLE LIGHT	
12	315	400	0.132	0.165	0.205	0.254	0.313	0.385	0.475	0.585	0.715	0.875	1.075	1.305	1.605	1.945	2.365	2.865	3.465	4.165	GRY GREEN	
13	400	500	0.165	0.205	0.254	0.313	0.385	0.475	0.585	0.715	0.875	1.075	1.305	1.605	1.945	2.365	2.865	3.465	4.165	4.965	RED LIGHT	
14	500	630	0.205	0.254	0.313	0.385	0.475	0.585	0.715	0.875	1.075	1.305	1.605	1.945	2.365	2.865	3.465	4.165	4.965	5.965	RED LIGHT	
15	630	800	0.254	0.313	0.385	0.475	0.585	0.715	0.875	1.075	1.305	1.605	1.945	2.365	2.865	3.465	4.165	4.965	5.965	7.165	DARK RED	
16	800	1000	0.313	0.385	0.475	0.585	0.715	0.875	1.075	1.305	1.605	1.945	2.365	2.865	3.465	4.165	4.965	5.965	7.165	8.565	PAN DARKER	
17	1000	1250	0.385	0.475	0.585	0.715	0.875	1.075	1.305	1.605	1.945	2.365	2.865	3.465	4.165	4.965	5.965	7.165	8.565	10.165	ORANGE LIGHT	
18	1250	1600	0.475	0.585	0.715	0.875	1.075	1.305	1.605	1.945	2.365	2.865	3.465	4.165	4.965	5.965	7.165	8.565	10.165	11.965	AGY LIGHT	
19	1600	2000	0.585	0.715	0.875	1.075	1.305	1.605	1.945	2.365	2.865	3.465	4.165	4.965	5.965	7.165	8.565	10.165	11.965	13.965	PURPLE LIGHT	
20	2000	2500	0.715	0.875	1.075	1.305	1.605	1.945	2.365	2.865	3.465	4.165	4.965	5.965	7.165	8.565	10.165	11.965	13.965	16.165	GRY GREEN	
21	2500	3150	0.875	1.075	1.305	1.605	1.945	2.365	2.865	3.465	4.165	4.965	5.965	7.165	8.565	10.165	11.965	13.965	16.165	18.665	RED LIGHT	

TO CHOOSE IT GRADE FOR MANUFACTURING AND MAJOR STEPS TO BE FOLLOWED IN ISO 286-1 STANDARD CHART EXPLAINED WITH EXAMPLES

# Standard Engineering Tolerance Chart

**SA Adler**



## **Standard Engineering Tolerance Chart:**

**Professional Memoirs, Corps of Engineers, United States Army and Engineer Department at Large**, 1918

**Engineering Tolerances** Hugh Graham Conway, 1966     *The Military Engineer*, 1918 Directory of members

constitution and by laws of the Society of American military engineers 1935 inserted in v 27

## **Innovative Control**

**Charting** Stephen A. Wise, Douglas C. Fair, 2006-06-30 Designed for the quality professional with a basic understanding of traditional SPC this book presents solutions for the problems encountered when trying to apply traditional control charting techniques in a complex manufacturing environment Anyone using SPC who has felt limited by its traditional methods will find this book timely and beneficial Along with basic SPC topics such as control chart theories process capability studies data collection strategies and sampling this book concentrates on describing tools which solve the limitations of traditional SPC techniques Specifically designed for those who face the challenges of limited data collection opportunities small production runs multiple characteristics and demanding manufacturing situations Innovative Control Charting will become a favorite modern SPC reference Benefits Discover how SPC can be effectively applied even with complex parts numerous part dimensions similar but different characteristics and small lot sizes Learn how to overcome the three main limitations of traditional SPC techniques Explore new SPC techniques in a step by step analysis approach using real life examples

**Handbook Encyclopedia of Engineering** Franklin D. Jones, 1928     [Tool and Manufacturing Engineers Handbook:](#)

[Machining](#) Thomas J. Drozda, 1983-05-02 Part of the renowned Tool and Manufacturing Engineers Handbook Series the Machining Vol 1 helps you apply cost effective techniques to achieve the best results for over 100 traditional and nontraditional machining processes Chapters include Principles of Metalcutting and Machinability Tolerance Control Cutting Tool Materials Sawing Broaching Planing Shaping and Slotting Turning and Boring Milling Grinding Threading Gear and Spline Production Nontraditional Machining Machine Loading and Unloading Machine Rebuilding and much more

[Architectural Graphic Standards](#) The American Institute of Architects, 2007-03-30 Since 1932 the ten editions of Architectural Graphic Standards have been referred to as the architect s bible From site excavation to structures to roofs this book is the first place to look when an architect is confronted with a question about building design With more than 8 000 architectural illustrations including both reference drawings and constructible architectural details this book provides an easily accessible graphic reference for highly visual professionals To celebrate seventy five years as the cornerstone of an industry this commemorative Eleventh Edition is the most thorough and significant revision of Architectural Graphic Standards in a generation Substantially revised to be even more relevant to today s design professionals it features An entirely new innovative look and design created by Bruce Mau Design that includes a modern page layout bold second color and new typeface Better organized a completely new organization structure applies the UniFormat r classification system which organizes content by function rather than product or material Expanded and updated coverage of inclusive universal

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Quality and Statistics Milton J. Kowalewski,1994 Tool and Manufacturing Engineers Handbook Desk Edition W. H. Cubberly,Ramon Bakerjian,1989 The TMEH Desk Edition presents a unique collection of manufacturing information in one convenient source Contains selected information from TMEH Volumes 1 5 over 1 200 pages of manufacturing information A total of 50 chapters cover topics such as machining forming materials finishing coating quality control assembly and management Intended for daily use by engineers managers consultants and technicians novice engineers or students

**American Machinist & Automated Manufacturing** ,1922 **Methods of Machine Shop Work** Frederick Arthur Halsey,1914 **Machinery and Production Engineering** ,1927 *The Engineering Index* ,1922 Since its creation in 1884 Engineering Index has covered virtually every major engineering innovation from around the world It serves as the historical record of virtually every major engineering innovation of the 20th century Recent content is a vital resource for current awareness new production information technological forecasting and competitive intelligence The world s most comprehensive interdisciplinary engineering database Engineering Index contains over 10 7 million records Each year over 500 000 new abstracts are added from over 5 000 scholarly journals trade magazines and conference proceedings Coverage spans over 175 engineering disciplines from over 80 countries Updated weekly Automotive Industries ,1920

**Automotive Engineering** ,1918 Automotive Industries, the Automobile ,1920 **Tool and Manufacturing Engineers Handbook: Design for Manufacturability** Thomas J. Drozda,Charles Wick,Philip Mitchell,Ramon Bakerjian,John T. Benedict,Raymond F. Veilleux,1983 Addresses important topics of DFM including how it relates to concurrent engineering management issues getting started in DFM how to justify using DFM applying quality tools and how

DFM is affecting computer technology and vice versa Covers topics starting with the creative thinking process to combining DFM with geometric dimensioning and tolerancing Also includes product design information that designers should know when committing pen to paper or mouse to mat **Textbook of Mechanical Engineering. 1934** Great Britain. War Office,1934

## Reviewing **Standard Engineering Tolerance Chart**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is actually astonishing. Within the pages of "**Standard Engineering Tolerance Chart**," an enthralling opus penned by a very acclaimed wordsmith, readers embark on an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve into the book's central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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