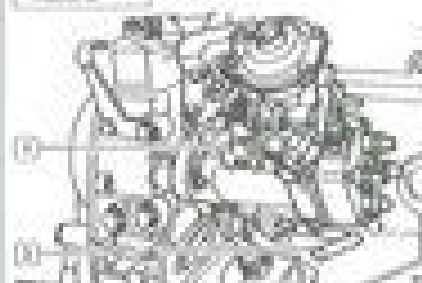


FIGURE 11



Loosen connections (1), (4) and (5) and remove fuel delivery and return pipes. Loosen bolts (7) and remove throttle (8) and vacuum regulator. Loosen nuts (9) and remove valve cover (10).

FIGURE 12



Remove injection pump (1) using tool W920147 (2) in accordance with manual.

FIGURE 13



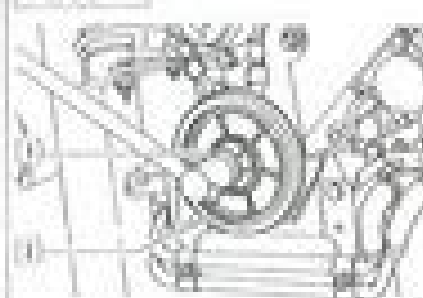
Disconnect alternator (1) and remove drive belt (2) and water pump timing pulley (3).

FIGURE 14



Remove engine bracket (1) from cylinder by inserting tool W920156 (2) between the bracket and cylinder.

FIGURE 15



Loosen screws (1) and remove timing belt of camshaft pulley (2) and remove the cover.

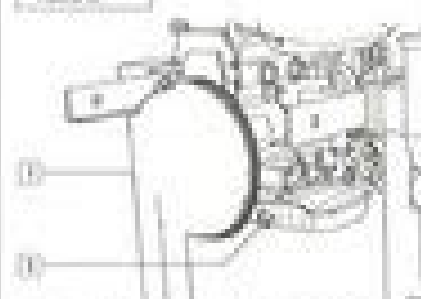
DISMANTLING THE ENGINE

FIGURE 16



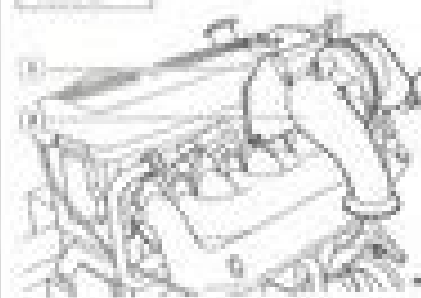
Remove all tension in Section W920157 (1) to engine and to the water pump (W920152) (2).

FIGURE 17



Remove plug (1) and clean it from soap. Clean with (PART).

FIGURE 18



Disconnect exhaust pipe (1) from turbocharger (2) and remove heat shield (3).

FIGURE 19



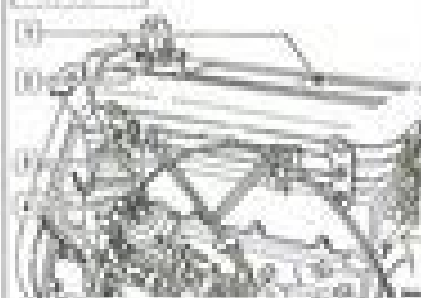
Disconnect air tubing (1) from inlet manifold (2). Disconnect turbocharger (3) together with oil inlet and water pipes from exhaust manifold (4).

FIGURE 20



Remove connection (1) using LHM control oil pipe from inlet manifold. Disconnect water pipe (2) and nuts (3) and exhaust (4) manifold.

FIGURE 21



Loosen connection (1) and disconnect LHM control oil pipe (2). Remove cap (3), remove nuts (4) and lift off cylinder head.

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