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# CHEMICAL ENGINEERING DESIGN

RAY SINNOTT & GAVIN TOWLER

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# Chemical Engineering Design Towler

**Yi-Tong Ma**



## **Chemical Engineering Design Towler:**

*Chemical Engineering Design* Gavin Towler, Ray Sinnott, 2012-01-25 *Chemical Engineering Design* Second Edition deals with the application of chemical engineering principles to the design of chemical processes and equipment Revised throughout this edition has been specifically developed for the U S market It provides the latest US codes and standards including API ASME and ISA design codes and ANSI standards It contains new discussions of conceptual plant design flowsheet development and revamp design extended coverage of capital cost estimation process costing and economics and new chapters on equipment selection reactor design and solids handling processes A rigorous pedagogy assists learning with detailed worked examples end of chapter exercises plus supporting data and Excel spreadsheet calculations plus over 150 Patent References for downloading from the companion website Extensive instructor resources including 1170 lecture slides and a fully worked solutions manual are available to adopting instructors This text is designed for chemical and biochemical engineering students senior undergraduate year plus appropriate for capstone design courses where taken plus graduates and lecturers tutors and professionals in industry chemical process biochemical pharmaceutical petrochemical sectors New to this edition Revised organization into Part I Process Design and Part II Plant Design The broad themes of Part I are flowsheet development economic analysis safety and environmental impact and optimization Part II contains chapters on equipment design and selection that can be used as supplements to a lecture course or as essential references for students or practicing engineers working on design projects New discussion of conceptual plant design flowsheet development and revamp design Significantly increased coverage of capital cost estimation process costing and economics New chapters on equipment selection reactor design and solids handling processes New sections on fermentation adsorption membrane separations ion exchange and chromatography Increased coverage of batch processing food pharmaceutical and biological processes All equipment chapters in Part II revised and updated with current information Updated throughout for latest US codes and standards including API ASME and ISA design codes and ANSI standards Additional worked examples and homework problems The most complete and up to date coverage of equipment selection 108 realistic commercial design projects from diverse industries A rigorous pedagogy assists learning with detailed worked examples end of chapter exercises plus supporting data and Excel spreadsheet calculations plus over 150 Patent References for downloading from the companion website Extensive instructor resources 1170 lecture slides plus fully worked solutions manual available to adopting instructors

**Chemical Engineering Design** Ray Sinnott, Gavin Towler, 2009-05-15 *Chemical Engineering Design* is one of the best known and most widely adopted texts available for students of chemical engineering It completely covers the standard chemical engineering final year design course and is widely used as a graduate text The hallmarks of this renowned book have always been its scope practical emphasis and closeness to the curriculum That it is written by practicing chemical engineers makes it particularly popular with students who appreciate its relevance and clarity Building on this

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**Chemical Engineering Design** R. K. Sinnott, Gavin Towler, 2009 Coulson and Richardson's classic series provides the student with an account of the fundamentals of chemical engineering This volume covers the application of chemical engineering principles to the design of chemical processes and equipment Chemical Engineering Computation with MATLAB® Yeong Koo Yeo, 2020-12-15 Chemical Engineering Computation with MATLAB Second Edition continues to present basic to advanced levels of problem solving techniques using MATLAB as the computation environment The Second Edition provides even more examples and problems extracted from core chemical engineering subject areas and all code is updated to MATLAB version 2020 It also includes a new chapter on computational intelligence and Offers exercises and extensive problem solving instruction and solutions for various problems Features solutions developed using fundamental principles to construct mathematical models and an equation oriented approach to generate numerical results Delivers a wealth of examples to demonstrate the implementation of various problem solving approaches and methodologies for problem formulation problem solving analysis and presentation as well as visualization and documentation of results Includes an appendix offering an introduction to MATLAB for readers unfamiliar with the program which will allow them to write their own MATLAB programs and follow the examples in the book Provides aid with advanced problems that are often encountered in graduate research and industrial operations such as nonlinear regression parameter estimation in differential systems two point boundary value problems and partial differential equations and optimization This essential textbook readies engineering students researchers and professionals to be proficient in the use of MATLAB to solve sophisticated real world problems within the interdisciplinary field of chemical engineering The text features a solutions manual lecture slides and MATLAB program files \_ *Chemical Engineering Design* Gavin P. Towler, 2012 Bottom line For a holistic view of chemical engineering design this book provides as much if not more than any other book available on the topic Extract from Chemical Engineering Resources review Chemical Engineering Design is a complete course text for students of chemical engineering Written for the Senior Design Course and also suitable for introduction to chemical engineering courses it covers the basics of unit operations and the latest aspects of process design equipment selection plant and operating economics safety and loss

prevention It is a textb      **Principles of Chemical Engineering Practice** George DeLancey,2013-05-22 Enables chemical engineering students to bridge theory and practice Integrating scientific principles with practical engineering experience this text enables readers to master the fundamentals of chemical processing and apply their knowledge of such topics as material and energy balances transport phenomena reactor design and separations across a broad range of chemical industries The author skillfully guides readers step by step through the execution of both chemical process analysis and equipment design Principles of Chemical Engineering Practice is divided into two sections the Macroscopic View and the Microscopic View The Macroscopic View examines equipment design and behavior from the vantage point of inlet and outlet conditions The Microscopic View is focused on the equipment interior resulting from conditions prevailing at the equipment boundaries As readers progress through the text they ll learn to master such chemical engineering operations and equipment as Separators to divide a mixture into parts with desirable concentrations Reactors to produce chemicals with needed properties Pressure changers to create favorable equilibrium and rate conditions Temperature changers and heat exchangers to regulate and change the temperature of process streams Throughout the book the author sets forth examples that refer to a detailed simulation of a process for the manufacture of acrylic acid that provides a unifying thread for equipment sizing in context The manufacture of hexyl glucoside provides a thread for process design and synthesis Presenting basic thermodynamics Principles of Chemical Engineering Practice enables students in chemical engineering and related disciplines to master and apply the fundamentals and to proceed to more advanced studies in chemical engineering      *Engineering Chemistry* Dr. Satyesh Raj Anand, Dr. Pratibha Suresh Patil, Dr. Pratima V. Damre, Dr. Nitin Dattatray Nikam,2025-11-04 Engineering Chemistry provides a scientific foundation for understanding the chemical principles relevant to engineering applications The course covers topics such as chemical bonding electrochemistry corrosion polymers fuels water chemistry nanomaterials and analytical techniques Emphasis is placed on how chemical properties and reactions influence material selection energy production environmental sustainability and industrial processes The course enables students to apply chemistry concepts to real world engineering challenges      **Chemical Engineering Design: Principles, Practice & Economics Of Plant & Process Design (Pb)** Towler,2008-01-01      Food Industry Wastes Maria R. Kosseva,Colin Webb,2020-08-02 Food Industry Wastes Assessment and Recuperation of Commodities Second Edition presents a multidisciplinary view of the latest scientific and economic approaches to food waste management novel technologies and treatment their evaluation and assessment It evaluates and synthesizes knowledge in the areas of food waste management processing technologies environmental assessment and wastewater cleaning Containing numerous case studies this book presents food waste valorization via emerging chemical physical and biological methods developed for treatment and product recovery This new edition addresses not only recycling trends but also innovative strategies for food waste prevention The economic assessments of food waste prevention efforts in different countries are also explored This book illustrates the emerging environmental

technologies that are suitable for the development of both sustainability of the food systems and a sustainable economy So this volume is a valuable resource for students and professionals including food scientists bio process engineers waste managers environmental scientists policymakers and food chain supervisors Provides guidance on current regulations for food process waste and disposal practices Highlights novel developments needed in policy making for the reduction of food waste Raises awareness of the sustainable food waste management techniques and their appraisal through Life Cycle Assessment Explores options for reducing food loss and waste along the entire food supply chain Proceedings of the 8th International Conference on Foundations of Computer-Aided Process Design ,2014-07-14 This volume collects together the presentations at the Eighth International Conference on Foundations of Computer Aided Process Design FOCAPD 2014 an event that brings together researchers educators and practitioners to identify new challenges and opportunities for process and product design The chemical industry is currently entering a new phase of rapid evolution The availability of low cost feedstocks from natural gas is causing renewed investment in basic chemicals in the OECD while societal pressures for sustainability and energy security continue to be key drivers in technology development and product selection This dynamic environment creates opportunities to launch new products and processes and to demonstrate new methodologies for innovation synthesis and design FOCAPD 2014 fosters constructive interaction among thought leaders from academia industry and government and provides a showcase for the latest research in product and process design Focuses exclusively on the fundamentals and applications of computer aided design for the process industries Provides a fully archival and indexed record of the FOCAPD14 conference Aligns the FOCAPD series with the ESCAPE and PSE series **Advances in Bioenergy** ,2016-11-02 Advances in Bioenergy is a new series that provides both principles and recent developments in various kinds of bioenergy technologies including feedstock development conversion technologies energy and economics and environmental analysis The series uniquely provides the fundamentals of the technologies along with reviews that will be invaluable for students in understanding the technology Written and edited by a world leading scientist in the area of bioenergy and bioproducts Includes both principles and recent developments within bioenergy technologies Covers the fundamentals of the technologies and recent reviews **Chemical Engineering Progress** ,2009 **Optimization of Biomass-to-Liquid Plant Setups and Capacity Using Nonlinear Programming** Lars-Peter Lauven,2011-10-12 Potentially rising oil prices caused by an increasing relative scarcity of mineral oil have farreaching consequences for the transportation sector the chemical industry and mineral oil companies in particular As national laws in Germany require biofuels to be mixed into conventional fuel to an increasing extend BioKraftQuG 2009 mineral oil companies need to identify economically competitive as well as technically feasible biofuel production processes to meet these requirements A first generation of biofuels was introduced on a large scale but has been criticized for competing with the agricultural production of food and for yielding relatively modest quantities of fuel per hectare of agricultural land For this reason 2nd generation

biofuel production pathways such as Biomass to Liquid BtL which convert lignocellulosic material into liquid hydrocarbons using Fischer Tropsch synthesis have been developed While 2nd generation biofuels are superior to their 1st generation counterparts from a yield per hectare perspective and cause less competition for agricultural soils a significant disadvantage is the considerable investment required for the construction of Biomass to Liquid plants The corresponding investment related costs affect the competitiveness of 2nd generation biofuels negatively leaving it in doubt whether BtL fuels could become an economically viable option A frequently discussed way to improve specific investment related costs is to increase plant sizes to improve economies of scale While this improvement has been realized in several conventional kinds of plants like mineral oil refineries power plants and Coal to Liquid plants the application on BtL plants is complicated by the fact that larger plants are associated with higher specific biomass transportation costs This is because a higher biomass input requires biomass to be transported over larger distances The unresolved antagonism between economies of scale and specific biomass transportation costs has so far hindered the realization of BtL plants The aim of this thesis is to develop a methodology to determine optimal BtL plant sizes by taking nonlinear factors into account The methodology is required to determine a compromise between minimizing investment related costs by applying economies of scale and minimizing specific biomass transportation costs by keeping the required transportation distances short The optimal plant size is however influenced by a third influencing factor Whether it is advantageous to transport biomass over a certain distance also depends on the value of a plant s products Biomass to Liquid plants can have a variety of product compositions depending on the catalyst and reaction temperature used in the biofuel synthesis reaction Depending on which substances are produced and which are upgraded for sale converted into fuels or combusted for electricity generation both the value of the products and the required investment may differ considerably While a number of processes including biomass treatment and gasification as well as the Fischer Tropsch synthesis itself are required for all considered plant setup alternatives the choice of upgrading equipment may result in very dissimilar plant setups By making the capacities of the individual upgrading processes the variables of the optimization model economies of scale specific biomass transportation costs and the products value are considered simultaneously for the first time The thesis primarily focuses on the implementation of an optimization model and its application on a variety of scenarios These scenarios are intended to represent different plant setups and logistics concepts In order to assess the scale of differences in profitability the essential influencing factors determining the profitability of BtL plants were included into the model calculations As the problem at hand is neither linear nor quadratic it cannot be solved reliably using established solvers for these two classes of problems Instead several solvers designed to handle non quadratic nonlinear multidimensional problems were applied to find the most suitable way to approach the solution of the problem The objective function has been designed to maximize the annual profit resulting from plant construction and operation Maximizing this annual profit is subject to a number of primarily technical constraints These

result from the mass balances of the plant its electricity demand and the specific requirements of individual processes In addition to securing the validity of the mass balances these constraints also ensure that the entire Fischer Tropsch product stream undergoes some kind of upgrading separation or combustion treatment The sum of all processes producing salable products is used to approximate the required capacity of the plant as a whole The total plant capacity then serves to calculate the investment required for the other plant processes and the costs for the purchase and transportation of the required input biomass Biomass transportation distances are approximated by the radius of an assumed circular area from which biomass is supplied to the plant Using cost functions that divide transportation costs into fixed and variable parts makes it possible to approximate the effect of rising specific biomass transportation costs in case of increasing plant capacities The investigated scenario calculations suggest that under the assumed circumstances fuel oriented low temperature Fischer Tropsch based BtL plants are relatively competitive as long as the tax exemptions in Germany are maintained but become significantly less attractive without them By contrast the combined production of both fuels and chemicals using hightemperature Fischer Tropsch synthesis appears to be a more promising alternative as chemicals are expected to earn a higher income in scenarios without tax exemptions A third option the production of Substitute Natural Gas appears to be relatively uncompetitive unless methane prices rise significantly In addition to comparing the economic attractiveness of different potential product distributions a number of concepts have been investigated which are intended to improve Biomass to Liquid economics Decentralized pretreatment of biomass e g through fastpyrolysis leads to larger optimal plant capacities but the additional investment for the pretreatment units appears to overcompensate the improved economies of scale By contrast the combined use of train and road transportation was not assumed to be associated with additional investments If train transportation is indeed feasible for a given plant location and specific biomass transportation costs are lower than for road transportation combined traffic concepts should be used whenever possible The construction of BtL plants in conjunction with mineral oil refineries is a way to reduce investment related costs instead of transportation costs While the resulting savings are significant for small BtL plants they diminish if larger plant sizes are investigated Cogasification of biomass with another input material is another way to reduce the costly transportation of biomass over large distances Unless technical requirements significantly increase the cost of the gasification equipment co gasification concepts can improve the plant s profitability even at relatively low quantities of a second fuel The choice of fuels is however restricted by the Renewable Energy Directive that needs to be abided by in order to ensure the eligibility for tax exemptions In case of lignite and hard coal fossil CO<sub>2</sub> emissions further complicate the application of co gasification as Renewable Energy Directive also limits the amount of fossil CO<sub>2</sub> that biofuel production is allowed to cause As savings caused by such concepts depend on the relative inefficiency of the concept that they are applied on the effect of the implementation of several improvements diminishes if these address the same cost item In this work the nonlinear effects of economies of scale and biomass transportation costs

for increasing Biomass to Liquid plant capacities has been modeled on a product upgrading process basis for the first time Potential investors and plant operators of Biomass to Liquid plants are thus enabled to determine both the optimal plant size and the most promising choice of products in order to maximize the prospective competitiveness of the plant

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