



ISO Trapezoidal screw threads Tr



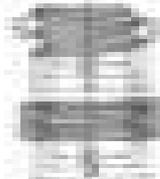
NOMINAL PITCH DIAMETER d_2 & D_2

$$d_2/D_2 = d/D - P \cdot \sin \alpha$$

$$(P \cdot \sin \alpha = 0.5 \cdot P)$$

EXTERNAL THREAD

- d = Major diameter
- d_2 = Pitch diameter
- d_3 = Minor diameter



INTERNAL THREAD

- D = Major diameter
- D_2 = Pitch diameter
- D_3 = Minor diameter



ISO 2802:2003 defines ISO metric trapezoidal screw threads - Right profile and maximum/minimum profiles.
 ISO 2803:2003 defines ISO metric trapezoidal screw threads - General use.
 ISO 2804:2003 defines ISO metric trapezoidal screw threads - Truncated.
 ISO 2805:2003 defines ISO metric trapezoidal screw threads - Left-hand.
 These standards contain much more information than given here.

Threads and pitch combinations

Pitch (mm)	Pitch diameter		Pitch diameter	Pitch diameter	Pitch diameter
	d_2	D_2			
0.5	1.0	1.0	1.0	1.0	1.0
0.75	1.5	1.5	1.5	1.5	1.5
1.0	2.0	2.0	2.0	2.0	2.0
1.25	2.5	2.5	2.5	2.5	2.5
1.5	3.0	3.0	3.0	3.0	3.0
1.75	3.5	3.5	3.5	3.5	3.5
2.0	4.0	4.0	4.0	4.0	4.0
2.5	5.0	5.0	5.0	5.0	5.0
3.0	6.0	6.0	6.0	6.0	6.0
3.5	7.0	7.0	7.0	7.0	7.0
4.0	8.0	8.0	8.0	8.0	8.0
4.5	9.0	9.0	9.0	9.0	9.0
5.0	10.0	10.0	10.0	10.0	10.0
6.0	12.0	12.0	12.0	12.0	12.0
7.0	14.0	14.0	14.0	14.0	14.0
8.0	16.0	16.0	16.0	16.0	16.0
9.0	18.0	18.0	18.0	18.0	18.0
10.0	20.0	20.0	20.0	20.0	20.0
11.0	22.0	22.0	22.0	22.0	22.0
12.0	24.0	24.0	24.0	24.0	24.0
14.0	28.0	28.0	28.0	28.0	28.0
16.0	32.0	32.0	32.0	32.0	32.0
18.0	36.0	36.0	36.0	36.0	36.0
20.0	40.0	40.0	40.0	40.0	40.0
22.0	44.0	44.0	44.0	44.0	44.0
24.0	48.0	48.0	48.0	48.0	48.0
26.0	52.0	52.0	52.0	52.0	52.0
28.0	56.0	56.0	56.0	56.0	56.0
30.0	60.0	60.0	60.0	60.0	60.0
32.0	64.0	64.0	64.0	64.0	64.0
34.0	68.0	68.0	68.0	68.0	68.0
36.0	72.0	72.0	72.0	72.0	72.0
38.0	76.0	76.0	76.0	76.0	76.0
40.0	80.0	80.0	80.0	80.0	80.0
42.0	84.0	84.0	84.0	84.0	84.0
44.0	88.0	88.0	88.0	88.0	88.0
46.0	92.0	92.0	92.0	92.0	92.0
48.0	96.0	96.0	96.0	96.0	96.0
50.0	100.0	100.0	100.0	100.0	100.0
52.0	104.0	104.0	104.0	104.0	104.0
54.0	108.0	108.0	108.0	108.0	108.0
56.0	112.0	112.0	112.0	112.0	112.0
58.0	116.0	116.0	116.0	116.0	116.0
60.0	120.0	120.0	120.0	120.0	120.0
63.0	126.0	126.0	126.0	126.0	126.0
66.0	132.0	132.0	132.0	132.0	132.0
69.0	138.0	138.0	138.0	138.0	138.0
72.0	144.0	144.0	144.0	144.0	144.0
75.0	150.0	150.0	150.0	150.0	150.0
78.0	156.0	156.0	156.0	156.0	156.0
80.0	160.0	160.0	160.0	160.0	160.0
84.0	168.0	168.0	168.0	168.0	168.0
88.0	176.0	176.0	176.0	176.0	176.0
92.0	184.0	184.0	184.0	184.0	184.0
96.0	192.0	192.0	192.0	192.0	192.0
100.0	200.0	200.0	200.0	200.0	200.0
105.0	210.0	210.0	210.0	210.0	210.0
110.0	220.0	220.0	220.0	220.0	220.0
115.0	230.0	230.0	230.0	230.0	230.0
120.0	240.0	240.0	240.0	240.0	240.0
125.0	250.0	250.0	250.0	250.0	250.0
130.0	260.0	260.0	260.0	260.0	260.0
135.0	270.0	270.0	270.0	270.0	270.0
140.0	280.0	280.0	280.0	280.0	280.0
145.0	290.0	290.0	290.0	290.0	290.0
150.0	300.0	300.0	300.0	300.0	300.0
155.0	310.0	310.0	310.0	310.0	310.0
160.0	320.0	320.0	320.0	320.0	320.0
165.0	330.0	330.0	330.0	330.0	330.0
170.0	340.0	340.0	340.0	340.0	340.0
175.0	350.0	350.0	350.0	350.0	350.0
180.0	360.0	360.0	360.0	360.0	360.0
185.0	370.0	370.0	370.0	370.0	370.0
190.0	380.0	380.0	380.0	380.0	380.0
195.0	390.0	390.0	390.0	390.0	390.0
200.0	400.0	400.0	400.0	400.0	400.0
205.0	410.0	410.0	410.0	410.0	410.0
210.0	420.0	420.0	420.0	420.0	420.0
215.0	430.0	430.0	430.0	430.0	430.0
220.0	440.0	440.0	440.0	440.0	440.0
225.0	450.0	450.0	450.0	450.0	450.0
230.0	460.0	460.0	460.0	460.0	460.0
235.0	470.0	470.0	470.0	470.0	470.0
240.0	480.0	480.0	480.0	480.0	480.0
245.0	490.0	490.0	490.0	490.0	490.0
250.0	500.0	500.0	500.0	500.0	500.0
255.0	510.0	510.0	510.0	510.0	510.0
260.0	520.0	520.0	520.0	520.0	520.0
265.0	530.0	530.0	530.0	530.0	530.0
270.0	540.0	540.0	540.0	540.0	540.0
275.0	550.0	550.0	550.0	550.0	550.0
280.0	560.0	560.0	560.0	560.0	560.0
285.0	570.0	570.0	570.0	570.0	570.0
290.0	580.0	580.0	580.0	580.0	580.0
295.0	590.0	590.0	590.0	590.0	590.0
300.0	600.0	600.0	600.0	600.0	600.0
305.0	610.0	610.0	610.0	610.0	610.0
310.0	620.0	620.0	620.0	620.0	620.0
315.0	630.0	630.0	630.0	630.0	630.0
320.0	640.0	640.0	640.0	640.0	640.0
325.0	650.0	650.0	650.0	650.0	650.0
330.0	660.0	660.0	660.0	660.0	660.0
335.0	670.0	670.0	670.0	670.0	670.0
340.0	680.0	680.0	680.0	680.0	680.0
345.0	690.0	690.0	690.0	690.0	690.0
350.0	700.0	700.0	700.0	700.0	700.0
355.0	710.0	710.0	710.0	710.0	710.0
360.0	720.0	720.0	720.0	720.0	720.0
365.0	730.0	730.0	730.0	730.0	730.0
370.0	740.0	740.0	740.0	740.0	740.0
375.0	750.0	750.0	750.0	750.0	750.0
380.0	760.0	760.0	760.0	760.0	760.0
385.0	770.0	770.0	770.0	770.0	770.0
390.0	780.0	780.0	780.0	780.0	780.0
395.0	790.0	790.0	790.0	790.0	790.0
400.0	800.0	800.0	800.0	800.0	800.0
405.0	810.0	810.0	810.0	810.0	810.0
410.0	820.0	820.0	820.0	820.0	820.0
415.0	830.0	830.0	830.0	830.0	830.0
420.0	840.0	840.0	840.0	840.0	840.0
425.0	850.0	850.0	850.0	850.0	850.0
430.0	860.0	860.0	860.0	860.0	860.0
435.0	870.0	870.0	870.0	870.0	870.0
440.0	880.0	880.0	880.0	880.0	880.0
445.0	890.0	890.0	890.0	890.0	890.0
450.0	900.0	900.0	900.0	900.0	900.0
455.0	910.0	910.0	910.0	910.0	910.0
460.0	920.0	920.0	920.0	920.0	920.0
465.0	930.0	930.0	930.0	930.0	930.0
470.0	940.0	940.0	940.0	940.0	940.0
475.0	950.0	950.0	950.0	950.0	950.0
480.0	960.0	960.0	960.0	960.0	960.0
485.0	970.0	970.0	970.0	970.0	970.0
490.0	980.0	980.0	980.0	980.0	980.0
495.0	990.0	990.0	990.0	990.0	990.0
500.0	1000.0	1000.0	1000.0	1000.0	1000.0

Pitch (mm)	Pitch diameter		Pitch diameter	Pitch diameter	Pitch diameter
	d_2	D_2			
0.5	1.0	1.0	1.0	1.0	1.0
0.75	1.5	1.5	1.5	1.5	1.5
1.0	2.0	2.0	2.0	2.0	2.0
1.25	2.5	2.5	2.5	2.5	2.5
1.5	3.0	3.0	3.0	3.0	3.0
1.75	3.5	3.5	3.5	3.5	3.5
2.0	4.0	4.0	4.0	4.0	4.0
2.5	5.0	5.0	5.0	5.0	5.0
3.0	6.0	6.0	6.0	6.0	6.0
3.5	7.0	7.0	7.0	7.0	7.0
4.0	8.0	8.0	8.0	8.0	8.0
4.5	9.0	9.0	9.0	9.0	9.0
5.0	10.0	10.0	10.0	10.0	10.0
6.0	12.0	12.0	12.0	12.0	12.0
7.0	14.0	14.0	14.0	14.0	14.0
8.0	16.0	16.0	16.0	16.0	16.0
9.0	18.0	18.0	18.0	18.0	18.0
10.0	20.0	20.0	20.0	20.0	20.0
11.0	22.0	22.0	22.0	22.0	22.0
12.0	24.0	24.0	24.0	24.0	24.0
14.0	28.0	28.0	28.0	28.0	28.0
16.0	32.0	32.0	32.0	32.0	32.0
18.0	36.0	36.0	36.0	36.0	36.0
20.0	40.0	40.0	40.0	40.0	40.0
22.0	44.0	44.0	44.0	44.0	44.0
24.0	48.0	48.0	48.0	48.0	48.0
26.0	52.0	52.0	52.0	52.0	52.0
28.0	56.0	56.0	56.0	56.0	56.0
30.0	60.0	60.0	60.0	60.0	60.0
32.0	64.0	64.0	64.0	64.0	64.0
34.0	68.0	68.0	68.0	68.0	68.0
36.0	72.0	72.0	72.0	72.0	72.0
38.0	76.0	76.0	76.0	76.0	76.0
40.0	80.0	80.0	80.0	80.0	80.0
42.0	84.0	84.0	84.0	84.0	84.0
44.0	88.0	88.0	88.0	88.0	88.0
46.0	92.0	92.0	92.0	92.0	92.0
48.0	96.0	96.0	96.0	96.0	96.0
50.0	100.0	100.0	100.0	100.0	100.0
52.0	104.0	104.0	104.0	104.0	104.0
54.0	108.0	108.0	108.0	108.0	108.0
56.0	112.0	112.0	112.0	112.0	112.0
58.0	116.0	116.0	116.0	116.0	116.0
60.0	120.0	120.0	120.0	120.0	120.0
63.0					

Iso Trapezoidal Screw Threads Tr Fms

M Walker



Iso Trapezoidal Screw Threads Tr Fms:

Thomas Register of American Manufacturers ,2002 This basic source for identification of U S manufacturers is arranged by product in a large multi volume set Includes Products services Company profiles and Catalog file Thomas Register ,2004 **ISO Metric Trapezoidal Screw Threads** ,1978 *ISO Metric Trapezoidal Screw Threads* British Standards Institution,1978 **ISO Metric Trapezoidal Screw Threads** Technical Committee ISO/TC 1, Screw threads,International Organization for Standardization,1978 **Specification. ISO Metric Trapezoidal Screw Threads** British Standards Institution,1976 ISO Metric Trapezoidal Screw Threads International Organization for Standardization,Technical Committee ISO/TC 1, Screw threads,1993 *ISO Metric Trapezoidal Screw Threads* International Standard,1993 *International guide to screw threads* Hans-Peter Grode,Manfred Kaufmann,1988 **ISO Metric Trapezoidal Screw Threads. Tolerances** British Standards Institute Staff,1916-09-30 ISO metric threads Trapezoidal threads Thread pitch Diameter Length Ring gauges Plug gauges Thread gauges Calipers instruments Metal coatings Dimensional tolerances Designations *ISO Metric Trapezoidal Screw Threads. General Plan* British Standards Institute Staff,1916-09-30 ISO metric threads Trapezoidal threads Thread pitch Diameter Length Ring gauges Plug gauges Thread gauges Calipers instruments Metal coatings Dimensional tolerances Designations **Fasteners** Standards South Africa,2004 **ISO Metric Trapezoidal Screw Threads - Basic Dimensions (ISO 2904:1977, IDT)** Malaysia. Jabatan Standard,2003 ISO Metric Trapezoidal Screw Threads - Tolerances (ISO 2903:1993, IDT) Malaysia. Jabatan Standard,2003 **Fasteners** Standards South Africa,2004 *ISO Metric Trapezoidal Screw Threads. Basic and Design Profiles* British Standards Institute Staff,1916-09-30 ISO metric threads Trapezoidal threads Thread pitch Diameter Length Ring gauges Plug gauges Thread gauges Calipers instruments Metal coatings Dimensional tolerances Designations **ISO Metric Trapezoidal Screw Thread** DIN Deutsches Institut für Normung,1977 **Fasteners** SABS Standards Division,2009 Fasteners SABS Standards Division,2009 **Fasteners** SABS Standards Division,2014

Iso Trapezoidal Screw Threads Tr Fms Book Review: Unveiling the Power of Words

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