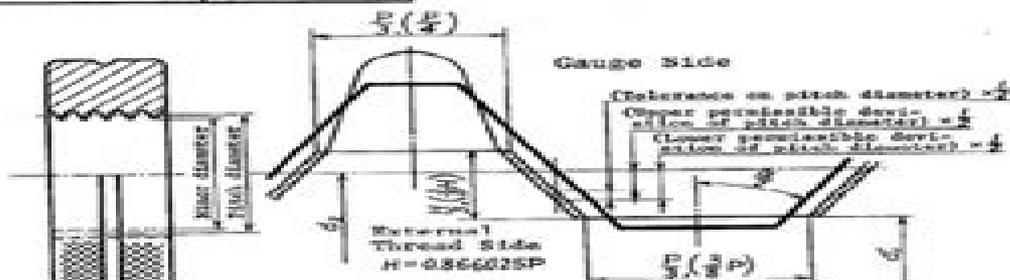


Appendix Table 5. Shape, Dimensions, Permissible Deviations and Tolerance of Not-Go Thread Ring Gauge for Inspection (I R)
(Metric Coarse Screw Thread)

Symbol of gauge	
For tolerance class 1 screw thread	I R I
For tolerance class 2 screw thread	I R II
For tolerance class 3 screw thread	I R III



(The thick continuous line shows the basic profile of metric screw thread.)

Unit: μm

Nominal designation of screw thread to be inspected	Pitch P (mm)	Basic diameter d_0 (mm)	Pitch diameter D_2												Pitch diameter D_2	Standard value of minor diameter of gauge		
			Permissible class 1 screw thread			Permissible class 2 screw thread			Permissible class 3 screw thread			Pitch diameter D_2	Permissible deviation of all diameters of gauge	Permissible deviation of all diameters of gauge		Permissible deviation of all diameters of gauge		
			Lower per-missible deviation	Upper per-missible deviation	Tolerance	Lower per-missible deviation	Upper per-missible deviation	Tolerance	Lower per-missible deviation	Upper per-missible deviation	Tolerance							
M 1	0.25	0.608	41	50	9	48	60	12	—	—	—	4	78	0.73	0.72	—		
M 1.1*	0.25	0.928	40	34	6	43	53	10	—	—	—	4	78	0.85	0.83	—		
M 1.2	0.25	1.008	41	30	6	48	49	11	—	—	—	4	78	0.93	0.92	—		
M 1.4	0.3	1.208	41	35	6	38	70	11	—	—	—	4	65	1.08	1.05	—		
M 1.6*	0.35	1.478	40	40	6	30	82	11	—	—	—	4	57	1.26	1.26	—		
M 1.7	0.35	1.473	—	—	—	48	80	11	—	—	—	4	57	—	1.34	—		
M 1.8*	0.35	1.573	46	40	6	30	82	11	—	—	—	4	57	1.46	1.46	—		
M 2	0.4	1.748	46	40	6	48	80	11	—	—	—	4	53	1.59	1.55	—		
M 2.2*	0.45	1.908	44	46	4	49	94	11	—	—	—	4	46	1.77	1.75	—		
M 2.3	0.4	2.048	—	—	—	48	80	11	—	—	—	4	53	—	1.85	—		
M 2.5*	0.45	2.208	54	—	6	49	94	11	—	—	—	4	40	2.07	2.05	—		
M 2.6	0.45	2.308	—	—	—	58	90	11	—	—	—	4	45	—	2.10	—		
M 3 x 0.5*	0.5	2.673	54	48	6	103	95	11	—	—	—	4	40	2.52	2.47	—		
M 3.5	0.6	3.128	50	50	0	108	100	11	—	—	—	4	36	2.80	2.84	—		
M 4 x 0.7*	0.7	3.543	62	56	6	109	112	11	—	—	—	4	32	3.34	3.28	—		
M 4.5	0.75	4.013	66	60	6	128	120	11	—	—	—	4	30	3.74	3.68	—		
M 5 x 0.8*	0.8	4.480	66	60	6	127	119	11	180	174	12	4	29	4.23	4.19	4.14		
M 6	1	5.350	74	78	4	128	120	11	202	190	12	4	24	4.99	4.93	4.89		
M 7	1	6.350	76	78	6	130	120	11	202	170	12	4	24	5.59	5.53	5.49		
M 8	1.25	7.288	80	80	0	150	150	11	202	190	12	4	20	6.72	6.66	6.64		

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