



FIGURE 1.1 Two ways to define manufacturing: (a) as a technical process, and (b) as an economic process.

Manufacturing is almost always carried out as a sequence of operations. Each operation brings the material closer to the desired final state.

Economically, *manufacturing* is the transformation of materials into items of greater value by means of one or more processing and/or assembly operations, as depicted in Figure 1.1(b). The key point is that manufacturing *adds value* to the material by changing its shape or properties, or by combining it with other materials that have been similarly altered. The material has been made more valuable through the manufacturing operations performed on it. When iron ore is converted into steel, value is added. When sand is transformed into glass, value is added. When petroleum is refined into plastic, value is added. And when plastic is molded into the complex geometry of a patio chair, it is made even more valuable.

The words *manufacturing* and *production* are often used interchangeably. The author's view is that production has a broader meaning than manufacturing. To illustrate, one might speak of "crude oil production," but the phrase "crude oil manufacturing" seems out of place. Yet when used in the context of products such as metal parts or automobiles, either word seems okay.

1.1.2 MANUFACTURING INDUSTRIES AND PRODUCTS

Manufacturing is an important commercial activity performed by companies that sell products to customers. The type of manufacturing done by a company depends on the kind of product it makes. Let us explore this relationship by examining the types of industries in manufacturing and identifying the products they make.

Manufacturing Industries Industry consists of enterprises and organizations that produce or supply goods and services. Industries can be classified as primary, secondary, or tertiary. *Primary industries* cultivate and exploit natural resources, such as agriculture and mining. *Secondary industries* take the outputs of the primary industries and convert them into consumer and capital goods. Manufacturing is the principal activity in this category, but construction and power utilities are also included. *Tertiary industries* constitute the service sector of the economy. A list of specific industries in these categories is presented in Table 1.2.

This book is concerned with the secondary industries in Table 1.2, which include the companies engaged in manufacturing. However, the International Standard Industrial Classification (ISIC) used to compile Table 1.2 includes several industries whose production technologies are not covered in this text; for example, beverages, chemicals, and food processing. In this book, manufacturing means production of *hardware*, which ranges from nuts and bolts to digital computers and military weapons. Plastic and ceramic

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Manufacturing Zainul Huda,2018-05-11 This unique book is equally useful to both engineering degree students and production engineers practicing in industry The volume is designed to cover three aspects of manufacturing technology a fundamental concepts b engineering analysis mathematical modeling of manufacturing operations and c 250 problems and their solutions These attractive features render this book suitable for recommendation as a textbook for undergraduate as well as Master level programs in Mechanical Materials Industrial Engineering There are 19 chapters in the book each chapter first introduces readers to the technological importance of chapter topic and definitions of terms and their explanation and then the mathematical modeling engineering analysis of the corresponding manufacturing operation is presented The meanings of the terms along with their SI units in each mathematical model are clearly stated There are over 320 mathematical models equations The book is divided into three parts Part One introduces readers to manufacturing and basic manufacturing processes metal casting plastic molding metal forming ceramic processing composite processing heat treatment surface finishing welding joining and powder metallurgy and their engineering analysis mathematical modeling followed by worked examples solved problem Part Two covers non traditional machining and computer aided manufacturing including their mathematical modeling and the related solved problems Finally quality control QC and economic aspects of manufacturing are discussed in Part Three Features Presents over 320 mathematical models and 250 worked examples Covers both conventional and non traditional manufacturing Includes design problems and their solutions on engineering manufacturing processes Special emphasis on casting design and weld design in manufacturing Offers computer aided manufacturing quality control and economics of manufacturing

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