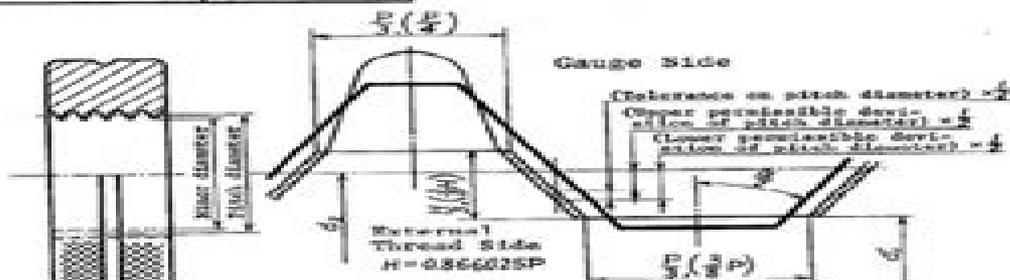


Appendix Table 5. Shape, Dimensions, Permissible Deviations and Tolerance of Not-Go Thread Ring Gauge for Inspection (I R)
(Metric Coarse Screw Thread)

Symbol of gauge	
For tolerance class 1 screw thread	I R I
For tolerance class 2 screw thread	I R II
For tolerance class 3 screw thread	I R III



(The thick continuous line shows the basic profile of metric screw thread.)

Unit: mm

Nominal designation of screw thread to be inspected	Pitch P (mm)	Basic diameter d_2 (mm)	Pitch diameter d_2												Pitch diameter d_2 (mm)	Standard value of minor diameter of gauge			
			Permissible class 1 screw thread			Permissible class 2 screw thread			Permissible class 3 screw thread			Permissible deviation of all pitch diameters	Permissible deviation of minor diameter	Permissible deviation of pitch diameter					
			Lower per-missible deviation	Upper per-missible deviation	Tolerance	Lower per-missible deviation	Upper per-missible deviation	Tolerance	Lower per-missible deviation	Upper per-missible deviation	Tolerance								
M 1	0.25	0.608	41	50	6	48	60	6	—	—	—	—	—	—	4	78	0.73	0.72	—
M 1.1*	0.25	0.928	40	34	6	43	53	6	—	—	—	—	—	—	4	78	0.85	0.83	—
M 1.2	0.25	1.008	41	30	6	48	49	6	—	—	—	—	—	—	4	78	0.93	0.92	—
M 1.4	0.3	1.208	41	35	6	38	70	6	—	—	—	—	—	—	4	65	1.08	1.05	—
M 1.6*	0.35	1.478	40	40	6	50	62	6	—	—	—	—	—	—	4	57	1.26	1.26	—
M 1.7	0.35	1.473	—	—	—	68	80	6	—	—	—	—	—	—	4	57	—	1.34	—
M 1.8*	0.35	1.573	46	40	6	50	62	6	—	—	—	—	—	—	4	57	1.46	1.46	—
M 2	0.4	1.748	46	40	6	68	80	6	—	—	—	—	—	—	4	53	1.59	1.58	—
M 2.0*	0.45	1.908	44	46	6	69	81	6	—	—	—	—	—	—	4	46	1.77	1.75	—
M 2.3	0.4	2.048	—	—	—	68	80	6	—	—	—	—	—	—	4	53	—	1.85	—
M 2.5*	0.45	2.208	54	—	6	79	91	6	—	—	—	—	—	—	4	40	2.07	2.05	—
M 2.6	0.45	2.208	—	—	—	78	90	6	—	—	—	—	—	—	4	45	—	2.10	—
M 3 x 0.5*	0.5	2.473	54	68	6	103	95	6	—	—	—	—	—	—	4	62	2.52	2.47	—
M 3.5	0.6	3.128	50	50	6	108	100	6	—	—	—	—	—	—	4	56	2.80	2.84	—
M 4 x 0.7*	0.7	3.543	62	56	6	109	112	6	—	—	—	—	—	—	4	52	3.34	3.28	—
M 4.5	0.75	4.013	66	60	6	128	120	6	—	—	—	—	—	—	4	50	3.74	3.68	—
M 5 x 0.8*	0.8	4.488	66	60	6	127	119	6	286	174	13	4	29	4.23	4.29	4.24	4.14	—	
M 6	1	5.358	74	78	6	128	120	6	282	170	12	4	24	4.59	4.53	4.69	4.69	—	
M 7	1	6.358	76	78	6	130	120	6	282	170	12	4	24	5.09	5.03	5.09	5.09	—	
M 8	1.25	7.288	80	80	6	150	150	6	280	170	12	4	20	5.75	5.68	5.64	5.64	—	

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