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Year Año	Motor/Engine Displacement CU. IN. [CC]	Cylinder Head Bolts	Main Bearing Bolts	Rod Bearing Bolts	Crankshaft Pulley Bolt	Volante Flywheel Bolts	Manifold		Bujias Spark Plugs
							Intake	Exhaust	
1991/92	7M-GE, 7M-GTE 180.3 [2954]	58	75	47	195	54	13	29	13
1991/92	3E-E 88.9 [1457]	9	42	29	112	65	14	35	13
1991/92	4A-FE 97.0 [1587]	44 10	44	36	87	58	14	18	13
1991/92	4A-GE 97.0 [1587]	11	44	12	101	54	20	29	13
1991/92	3S-FE 121.9 [1998]	6	43	36	80	65	14	36	13
1991/92	3S-GTE 121.9 [1998]	6	43	49	80	80	14	38	13
1991/92	5S-FE 132.0 [2164]	6	43	7	80	65	14	36	13
1991/92	2VZ-FE 153.0 [2507]	13	8	7	181	61	13	29	13
1991/92	7M-GE, 7M-GTE 180.3 [2954]	58 10	75	47	195	54	13	29	13

1 New: 65; Used: 63 Lbs pie

2 See text Cabezas/Culatas - automecanico.com

3 3S-GTE: 38

4 29 ft. lbs. and an additional 90° turn Grados

5 M/T: 65 - A/T 61

6 36 ft. lbs. and an additional 90° turn

7 18 ft. lbs. and an additional 90° turn

8 45 ft. lbs. and an additional 90° turn

9 22 ft. lbs., 36 ft. lbs. and an additional 90° turn

10 Torque en sequence, in 3 steps

11 22 ft. lbs. and an additional 90° turn plus  
an additional 90° turn

12 29 ft. lbs. and an additional 90° turn

13 22 ft. lbs. and an additional 90° turn plus  
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# 4y Engine Torque Settings

**JS Bruner**



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