

**General Information:**

The MicroLogix 1000 has one 200kba high-speed controller. The controller has three dedicated inputs that are isolated from all other inputs on the card. The MFC can utilize inputs 0 through 2. Input driver connections depends on the controller mode selected. The MicroLogix 1000 uses a 12-bit signed integer but the MFC this allows for a count range of (-4) to (2,047,405,447).

The MicroLogix 1200 has one 200kba high-speed controller. The controller has three dedicated inputs that are isolated from all other inputs on the card. The MFC can utilize inputs 0 through 2. Input driver connections depends on the controller mode selected. The MicroLogix 1200 uses a 12-bit signed integer but the MFC this allows for a count range of (-4) to (2,047,405,447).

The MicroLogix 1400 has six 200kba high-speed controllers. There are three main high-speed controller controllers 0, 1, and 2, and three sub high-speed controller controllers 3, 4, and 5. Each main high-speed controller has three dedicated inputs and each sub high-speed controller has three dedicated inputs. MFC 0 utilizes inputs 0...2, MFC 1 utilizes inputs 0...2, MFC 2 utilizes inputs 0...2, MFC 3 utilizes inputs 0 and 1, MFC 4 utilizes inputs 0 and 1 and MFC 5 utilizes inputs 0 and 1. In some cases, a sub-controller can be disabled by various controller mode. Refer to MFC Module MFC000 on page 230. Input driver connections depends on the controller mode selected. The MicroLogix 1400 uses a 12-bit signed integer but the MFC this allows for a count range of (-4) to (2,047,405,447).

The MicroLogix 1500 has one 200kba high-speed controller. Each controller has three dedicated inputs that are isolated from all other inputs on the card. MFC 0 can utilize inputs 0 through 2, and MFC 1 can utilize inputs 0 through 2. Input driver connections depends on the controller mode selected. Each controller is completely independent and isolated from the others. The MicroLogix 1500 uses a 12-bit signed integer but the MFC this allows for a count range of (-4) to (2,047,405,447).

**General Remarks:**

Locate the Functions Files under Controller by MFC0000 (00) and select the MFC with that select the 0, 1, 4, 5 and so MFC 0000 (00) below.

# Quick Start Micrologix And High Speed Counter Hsc

**James A. Rehg, Glenn J. Sartori**



### **Quick Start Micrologix And High Speed Counter Hsc:**

**Programmable Logic Controllers** James A. Rehg, Glenn J. Sartori, 2009 This outstanding book for programmable logic controllers focuses on the theory and operation of PLC systems with an emphasis on program analysis and development The book is written in easy to read and understandable language with many crisp illustrations and many practical examples It describes the PLC instructions for the Allen Bradley PLC 5 SLC 500 and Logix processors with an emphasis on the SLC 500 system using numerous figures tables and example problems New to this edition are two column and four color interior design that improves readability and figure placement and all the chapter questions and problems are listed in one convenient location in Appendix D with page locations for all chapter references in the questions and problems This book describes the technology so that readers can learn PLCs with no previous experience in PLCs or discrete and analog system control

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