

Table 12 — Requirements for non-crystalline low-viscosity polyolefin based coatings (Types 13A and 13B)

Property		Test temp.	Units	Requirements		Test method
Non-crystalline low-viscosity polyolefin compound						
Minimum thickness		23 °C	mm	As specified minimum value		Annex B
Glass transition temperature		—	°C	at least 20 °C below minimum application temperature		ISO 11357-2
Crystallisation temperature		—	°C	No evidence of crystallization		ISO 11357-3
Holiday detection at 5 kV/mm + 5 kV, max. 25 kV		—	—	No holiday		Annex C
Drip resistance		$T_{max} + 20$ °C (minimum 80 °C)	—	No dripping of compound		Annex E
Adhesion test of reinforced compound with respect to steel and to plant coating before and after thermal ageing and before and after hot-water immersion, both for 100 days at $T_{max} + 20$ °C		23 °C	N/mm	≥0,04	Collective separation mode Coverage ≥ 95 %	Annex H (and M.1 and Annex I)
		T_{max}		≥0,02		
Adhesion test of compound without reinforcement with respect to steel and to plant coating before and after thermal ageing and before and after hot-water immersion, both for 100 days at $T_{max} + 20$ °C		23 °C	—	The coating shall leave a film of compound on the substrate.		13.5.2 (and M.1 and Annex I)
		T_{max}				
Lap shear resistance		23 °C	N/mm ²	≥0,004	Collective separation mode Coverage ≥95 %	Annex I
		T_{max}		≥0,002		
Specific electrical insulation resistance	R_{100d}	23 °C	Ω·m ²	≥10 ⁸		Annex F
	R_{100d}/R_{70d}		—	≥0,8*		
* This requirement shall be fulfilled only if the specific electrical insulation resistance after 70 days is less than 10 times the requirement of the specific electrical insulation resistance after 100 days.						
Complete coating						
Impact resistance		23 °C	J	≥15		Annex D
Indentation resistance	FKC Type	23 °C and T_{max}	N/mm ²	13A	13B	Annex E
	Test pressure			1,0	10,0	
	Recoil ball thickness			≥0,6		
Cathodic disbondment resistance at 28 days		23 °C and T_{max}	mm	0 mm, no holiday		Annex G (and Annex C and 13.6.7)
Type 13A (Outer wrap — Polymeric tape)						
Peel strength of outer wrap layer to outer wrap layer		23 °C	N/mm	≥0,20		Annex I
		T_{max}		≥0,02		
Peel strength to plant coating (if applicable, see 13.6.2)		23 °C	N/mm	≥1,0		Annex H
		T_{max}		≥0,1		

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**Malcolm J. Brandt, K. Michael
Johnson, Andrew J. Elphinston, Don D.
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Corrosion Control for Offshore Structures Ramesh Singh, 2014-08-12 A variable game changer for those companies operating in hostile corrosive marine environments Corrosion Control for Offshore Structures provides critical corrosion control tips and techniques that will prolong structural life while saving millions in cost In this book Ramesh Singh explains the ABCs of prolonging structural life of platforms and pipelines while reducing cost and decreasing the risk of failure Corrosion Control for Offshore Structures places major emphasis on the popular use of cathodic protection CP combined with high efficiency coating to prevent subsea corrosion This reference begins with the fundamental science of corrosion and structures and then moves on to cover more advanced topics such as cathodic protection coating as corrosion prevention using mill applied coatings field applications and the advantages and limitations of some common coating systems In addition the author provides expert insight on a number of NACE and DNV standards and recommended practices as well as ISO and Standard and Test Methods Packed with tables charts and case studies Corrosion Control for Offshore Structures is a valuable guide to offshore corrosion control both in terms of its theory and application Prolong the structural life of your offshore platforms and pipelines Understand critical topics such as cathodic protection and coating as corrosion prevention with mill applied coatings Gain expert insight on a number of NACE and DNV standards and recommended practices as well as ISO and Standard Test Methods

Marine Corrosion and Cathodic Protection Chris Googan, 2022-02-23 Cathodic protection CP mitigates the high cost of steel and other alloys corroded in seawater and seabed sediments Marine Corrosion and Cathodic Protection is a comprehensive guide to corrosion issues and presents methodologies to tackle common offshore code based CP designs Advanced theory is developed for non routine CP applications with and without subsea coating systems The interactions between CP and the fatigue and hydrogen embrittlement characteristics of alloys are explained Sacrificial or galvanic anodes and impressed current systems are examined followed by descriptions of successful and unsuccessful applications on petroleum installations harbours jetties pipelines windfarm foundations ships and floating production storage and offloading vessels FPSOs Retrofit CP systems for the life extension of assets together with methods for applying CP internally in both static and flowing systems are evaluated A critical review of the role of physical and computational modelling in CP design and evaluation addresses the more geometrically complex applications Techniques for and limitation of CP surveying inspection and monitoring are explained in the context of system management This text is ideal for engineers designers manufacturers equipment suppliers and operators of offshore CP systems *International*

Journal of Systematic and Evolutionary Microbiology, 2008 **Handbook of Pipeline Engineering** ABCM - Brazilian Society of Mechanical Sciences and Engineering, José Luiz de França Freire, Marcelo Rosa Rennó Gomes, Marcelino Guedes Gomes, 2024-07-25 This Handbook covers a large number of Pipeline Engineering topics ranging from the initial stages of designing constructing operating and managing the integrity of a pipeline to several of their fluid transportation applications

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Oil and Gas Pipelines R. Winston Revie,2015-04-01 A comprehensive and detailed reference guide on the integrity and safety of oil and gas pipelines both onshore and offshore Covers a wide variety of topics including design pipe manufacture pipeline welding human factors residual stresses mechanical damage fracture and corrosion protection inspection and monitoring pipeline cleaning direct assessment repair risk management and abandonment Links modern and vintage practices to help integrity engineers better understand their system and apply up to date technology to older infrastructure Includes case histories with examples of solutions to complex problems related to pipeline integrity Includes chapters on stress based and strain based design the latter being a novel type of design that has only recently been investigated by designer firms and regulators Provides information to help those who are responsible to establish procedures for ensuring pipeline integrity and safety

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