

Run Code

Open Edit Close

File: /Home/Gcode/generic-gear.ngc

```

1 [Following is my generic-gear
2 #1=25(number of teeth)
3 #2=[360/#1](angle to turn ch
4 #3=.1(y clearance)
5 #4=-.05(X start of cut)
6 #5=2.2(X end of cut)
7 #6=0(starting A position)
8 #7=.7(feed rate infeed Y axi
9 #8=.394(depth of cut)
10 #9=15(feed rate across X axi
11 G0 X#4 Y#3
12 G0 Z0
13 G0 A0
14 M3 S70 M8
15 G200 do
16 G1 Y[#8-.04] F#7
17 G1 X#5 F#9
18 G1 Y#8
19 G1 X#4 F1.5

```



X: -3.0937  
Y: -3.7500  
Z: 0.2500  
Yel: 0.0000

Feed Rate 300mm / Min  
Rapid Rate 800mm / Min  
Jog Rate 1500mm / Min  
Jog Increment 10mm



P X Y Z ZI [Search] [Refresh] [Home]

X +0.0123456789  
Y +0.0123456789  
Z Home?  
A - None -  
B - None -

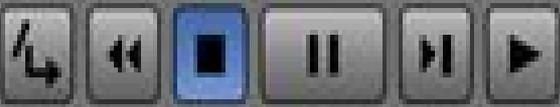
Coord Sys: G54  
Abs Rel DTG

Tool Endmill - 5mm - 4 Flute  
Spindle 20,000 RPM 100%



Misc Flood Acc2 Acc3  
Acc4 Acc5 Acc6 Acc7

STOP



# Cnc Router Software For Arduino

**Aaron Lee Doody, Massachusetts  
Institute of Technology. Department  
of Mechanical Engineering**

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