



HARDROCK ATTACHMENTS PVT. LTD.

PREVENTIVE MAINTENANCE CHECKLIST

DATE		SHIFT & TIME	
M/C No.	HAPL/MIG/	MAINT. DONE BY	
SL. No.	CHECK POINTS FOR MAINTENANCE	MARK AS PER LEGEND	REMARKS
A	POWER SOURCE		
1	Check power supply 3ph		
2	Check GAS Supply		
3	Check Amp & Volt meter		
4	Check Thyrister		
5	Check all Transformer		
6	Check main PCB		
7	Check Crater PCB		
8	Check Gas valve		
9	Check power contactor		
10	Check and ensure the operation		
B	WIRE FEEDER		
1	Check DC Motor		
2	Check the remote		
3	Check the hub nut of spool		
4	Check the all connections		
5	Check any leakage of gas		
6	Check all the fasteners		
7	Check and ensure the operation		
C	REGULATOR & FLOW METER		
1	Check the inlet and out let cons		
2	Check the meter		
3	Check the Diaphragm		
4	Check other related fitment		
5	Check and ensure the operations		
6	Check heater if any		
D	WELDING TORCH		
1	Check the euro connections		
2	Check the cable for any damages		
3	Clean the liner with air		
4	Clean the nozzle and others		
5	Check the trigger		
6	Check and ensure the operation		

LEGEND

	CHECKED OK		MAJOR PROBLEM
	MINOR PROBLEM		PREVENTIVE MAINT. NOT DONE ON SCHEDULE DATE
PREPARED BY: SUNIL S. DEVANGAD		APPROVED BY: MANOJ M. SHARMA	
MAINT. INCHARGE			

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M Woodhall



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