

# 3 Latex Compounding Ingredients

The different compounding ingredients used in rubber latex can be grouped into curing agents, sulfur, accelerators, antioxidants, fillers, pigments, stabilisers, thickening and wetting agents, and other ingredients such as: heat sensitisers, plasticisers, viscosity modifiers, and so on.

## 3.1 Compounding Ingredients

### 3.1.1 Curing Agent: Sulfur

Sulfur is the universal vulcanising agent for natural rubber and also for synthetic rubbers, which contain olefinic unsaturation in the polymer chain, whether these polymers are in latex form or in the form of dry rubber. Sulfur is the main vulcanising agent for natural rubber, synthetic polyisoprene, styrene-butadiene rubber, acrylonitrile-butadiene rubber, polybutadiene rubber, and so on. The crosslinks formed during sulfur vulcanisation of olefinically unsaturated rubber are of three types: monosulfidic, disulfidic and polysulfidic. The relative properties of above crosslinks have an implication in the mechanical and ageing behaviour of vulcanisates. Monosulfidic and disulfidic crosslinks give better ageing resistance compared to polysulfidic linkage, whereas the initial tensile properties are better for a rubber vulcanisates with polysulfidic linkage. When the amount of sulfur used is high, a higher percentage of polysulfidic linkage is formed.

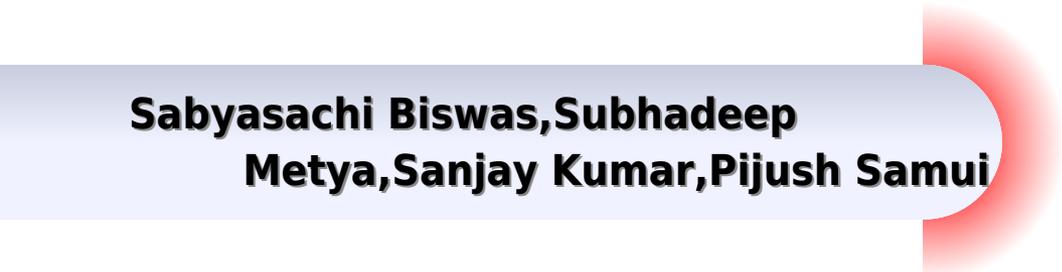
Sulfur to be used for latex compound should be of good quality and easily dispersed in water. Colloidal sulfur is preferred for latex compounds, which is obtained by a reaction between hydrogen sulfide and sulfur dioxide in an aqueous medium [1].

Thiurams, for example, tetramethylthiuram disulfide (TMTD) with disulfidic linkage can be used as a vulcanising agent in olefinically unsaturated rubber in the absence of elemental sulfur (sulfurless curing). This type of curing is superior to conventional curing for heat resistance, oxidative aging resistance, and so on.

Butyl xanthogen disulfide (at 4 phr) in presence of zinc oxide can be used for vulcanising rubber latex without elemental sulfur. Vulcanisate properties of this system are inferior to those obtained using the thiuram system.

# Practical Guide To Latex Technology

**Sabyasachi Biswas, Subhadeep  
Metya, Sanjay Kumar, Pijush Samui**



## **Practical Guide To Latex Technology:**

Practical Guide to Latex Technology Rani Joseph,2013-01-01 Latex based technology forms a sizable fraction of natural and synthetic rubber technology and an introduction to the important technologies is beneficial to all practicing technical personnel This book offers a condensed practical guidance on the technologies used for the production of important latex products The book begins with a short history of natural rubber latex formation in the tree and the tapping storage and conversion of latex to marketable forms It discusses preservation and concentration of natural rubber latex and the most widely used latex compounding ingredients Dipping **Rubber Materials** Marianella Hernández Santana,Saul Utrera-Barrios,2025-06-27 Rubber Materials Fundamentals Sustainability and Applications provides a fresh perspective on the potential of rubber materials in the 21st century when our global society faces unprecedented challenges related to resource consumption waste management and environmental impact The book begins with an overview of the foundation of rubber science covering fundamental principles recent advancements and future challenges Sections discuss sustainability aspects and emerging trends within elastomer science and technology all within the context of the 7Rs of the circular economy Finally the book presents advanced sustainable applications of rubber materials in diverse fields including robotics healthcare energy and more This book serves as a valuable reference to materials scientists industrial and academic researchers and R D professionals seeking to explore sustainable solutions in the realm of rubbers and elastomers including their green applications Presents a thorough overview of the current state of the field of rubber science and technology encompassing recent breakthroughs in areas such as self healing materials recyclability upcycling smart rubbers and much more Incorporates fundamentals emerging trends and sustainable applications Emphasizes the importance of sustainable practices and circular economy principles addressing the critical need for innovative and eco friendly materials

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