

# SMALL-BLOCK CHEVY

| <b>FASTENER</b>               | <b>TORQUE<br/>SPEC (ft-lbs)</b> |
|-------------------------------|---------------------------------|
| Main Cap                      |                                 |
| $\frac{7}{16}$ -inch, outer   | 65                              |
| $\frac{7}{16}$ -inch, inner   | 70                              |
| $\frac{3}{8}$ -inch, outer    | 40                              |
| Connecting Rod                |                                 |
| $\frac{11}{32}$ -inch         | 40-45                           |
| $\frac{3}{8}$ -inch           | 45-50                           |
| Cylinder Head                 | 65                              |
| Oil Pump                      | 65                              |
| Rocker Arm Screw-in Stud      | 50                              |
| Camshaft Sprocket             | 20                              |
| Intake Manifold               | 30                              |
| Flywheel/Flexplate            | 60                              |
| Front Damper Bolt             | 60                              |
| Clutch Cover (Pressure Plate) | 35                              |

# Chevy Engine Torque Specs

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