

- ERP - Business Systems
- Email, Web Services
- Security Services - Active Directory (AD), Identity Services (IAM)
- Network Services - DNS, DHCP
- Call Manager

**Enterprise Zone
Levels 4-5**

Physical or Virtualized Servers

- Patch Management
- AD Server
- Application Server
- Remote Desktop Gateway Server

Next Firewall

- Active Directory
- Inter-zone traffic segmentation
- ACLs, IPS and IDS
- VPN Services
- Portal and Remote Desktop Services proxy

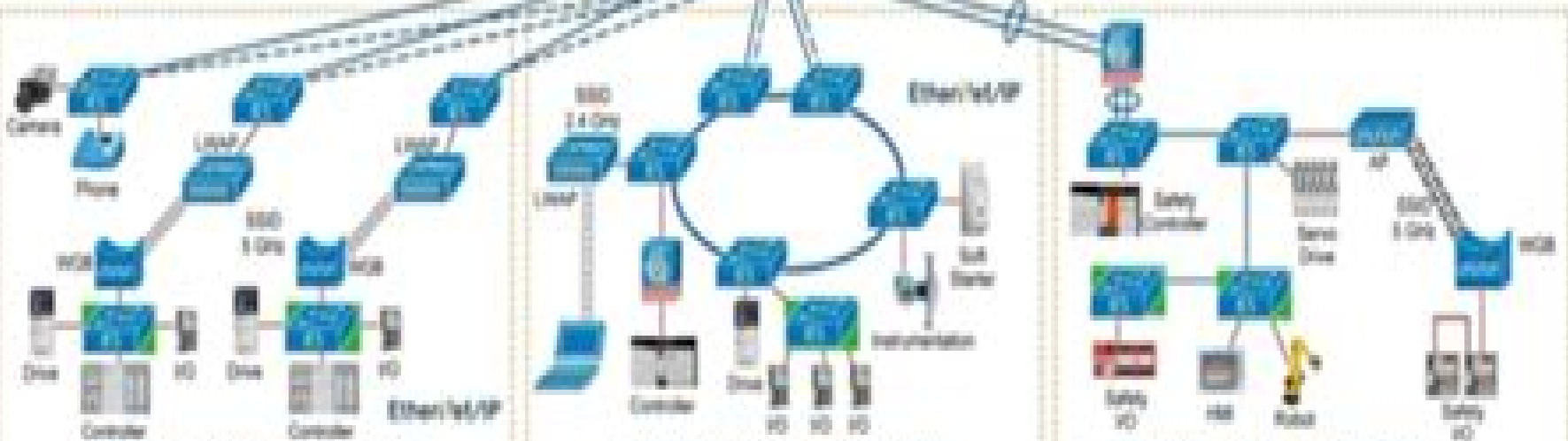
**Industrial
Demilitarized Zone
(DMZ)**

Physical or Virtualized Servers

- Factory/field application servers and services platform
- Network & Security Services - DNS, AD, DHCP, Identity Services (IAM)
- Storage Array

**Industrial Zone
Levels 0-3
(Plant-wide Network)**

**Level 3 - Site Operations
(Control Room)**



Cell/Area Zone - Levels 0-2

Redundant Star Topology - Five Line Redundancy
Unified Wireless LAN
Five Machine Side Enclosures

Cell/Area Zone - Levels 0-2

Ring Topology - Device Level Ring (DLR) Protocol
Unified Wireless LAN
Five Machine Side Enclosures

Cell/Area Zone - Levels 0-2

Linear/Star Topology
Autonomous Wireless LAN
Five Machine Side Enclosures

Ether/IP

Networking Fundamentals For Industrial Control Systems

RD Boyd



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