

## *PLC Interview Questions and Answers*

### **Basic Programmable Logic Controllers MCQ**

**1. The PLC was invented by.**

**Dick Morley**

**2. The first company to build PLCs was .**

**Modicon**

**3. One of the following is an input device**

**Sensor**

**4. Which one of the following is not a PLC manufacturer**

**Microsoft**

**5. Solenoids, lamps, motors are connected to:**

**Digital output**

**6. An example of discrete (digital) control is:**

**Turning a lamp ON or OFF**

**7. Which of the following statements is not correct?**

a) The **PLC** rung output **[-( )-]** is a discrete output instruction or bit in memory.

b) Each rung of the ladder logic represents a logical statement executed in software – inputs on the right and outputs on the left.

c) Input and output instructions in ladder logic do not directly represent the switches and actuators.

d) PLC input instructions are logical symbols associated with voltage at the input module terminals.

**8. Which of the following statements is correct?**

**The number of ladder logic virtual relays and input and output instructions is limited only by memory size.**

**9. Which of the following statements is NOT correct?**

**PLCs are not as reliable as electromechanical relays in RLL.**

**10. Which of the following statements is NOT correct?**

**The cost and size of PLCs have increased significantly in the last 10 years.**

**11. Which of the following statements about a single pole double throw relay is NOT true?**

**It has a center off position.**

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