

These test procedures shall be complied to, without exception, annually.

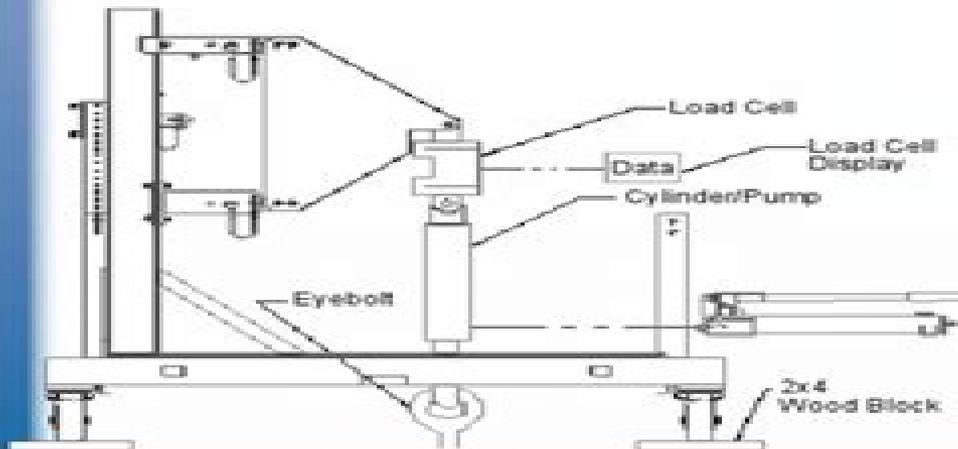
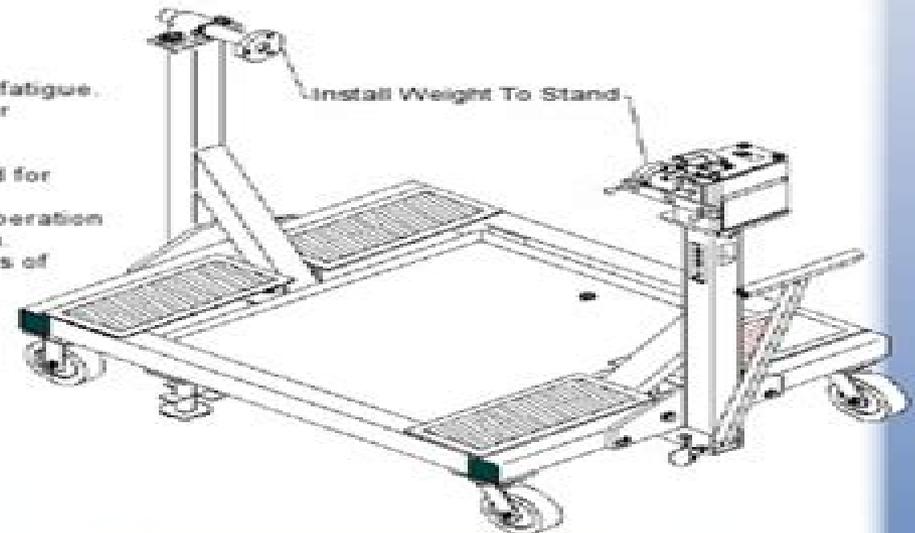
Model Number _____ Serial Number _____

Tested By _____ Date _____

Inspected By _____ Date _____

ROTATING ENGINE STANDS

1. Overall visually inspect stand for any signs of wear and fatigue.
2. Lubricate spindles and gear box as referenced in vendor literature if equipped.
3. Inspect anti-rotation locking mechanism if equipped.
4. Install weight equal to engine weight to the engine stand for approximately 2 min.
5. Rotate weight set 360° in both directions if equipped. Operation should be free of binding and/or catching during rotation.
6. Dismantle fixture and visually inspect stand for any signs of wear or failure. Any item, which does not successfully pass the test, is to be rejected and discarded or returned to Tronair for evaluation.



08-2030-0000 AND 08-2034-0000

1. Install engine stand test fixture.
2. Position beam assembly in the center of the engine stand.
3. Tighten beam locks evenly, until the beam assembly is locked in place.
4. Position engine stand over eye hook in floor. Line eye hook directly under pull point of the test fixture.
5. Install 2 x 4 inch block under wheels and lock stand in place.
6. Attach load cell, pull cylinder to eyebolt.
7. Put engine stand through two cycles of loading the engine stand to 3,000 pounds (2,667 psi on gauge). Hold for 30 seconds then release load.
8. Inspect all welds and joints for signs of distortion; if no defects are found, the engine stand is good.
9. If defects are found discard or return to Tronair for evaluation.

Engine Stand Test Procedures Tronair

Mike Jess



Engine Stand Test Procedures Tronair:

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