

## 4 Set-Up

- Turn on the ignition.
- Verify that "1" is set on the gear display.
- Start engine.
- Remove engine RPM gauge (100). This will allow the clutch system to do the self-off a clutch disengagement cycle and verify that the transmission will not go into gear.
- Note:** If the engine RPM gauge (100) is not removed, the clutch system will not go into gear. The clutch system will not go into gear until the clutch disengagement cycle is complete. The clutch system will not go into gear until the clutch disengagement cycle is complete. The clutch system will not go into gear until the clutch disengagement cycle is complete.
- Select the "Clutch" button to set up the clutch system. Proceed to Step 12.
- Start with the system powered down, the vehicle stationary, and the engine not running.
- For one and a half hours the system is completely powered up but the clutch is not engaged.
- Select "Clutch" again on the clutch controller. The clutch system will engage to start an additional hour.
- Select an output gear (clutch) gear display will display a "1" with the gear name and the clutch system will engage. The clutch system will engage to start an additional hour.
- Press the "Clutch" button on the clutch controller. The clutch system will engage to start an additional hour.
- After the "1" is displayed, depress the throttle pedal to the floor and hold for 2-3 seconds. After gear display will change from "1" to "1" with gear name. The clutch system will engage to start an additional hour.
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# Install an UltraShift™ "DM" Heavy Duty Clutch in 4 steps!

- 1 Measure
- 2 Install Clutch to Flywheel
- 3 Install Transmission
- 4 Set-up

**FIT-N**

Custom DM Clutches

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## 1 Measure

### Measure Engine Flywheel Housing and Flywheel

Engine flywheel housing and flywheel must meet these specifications or there will be premature clutch wear. Perform the Flywheel Fit Test using the following steps:

**Flywheel Face Bore**  
 Measure the flywheel bore to ensure it meets the specifications listed below. The flywheel bore must be within the specifications listed below.



**Flywheel Housing I.D. Bore**  
 Measure the flywheel housing bore to ensure it meets the specifications listed below. The flywheel housing bore must be within the specifications listed below.



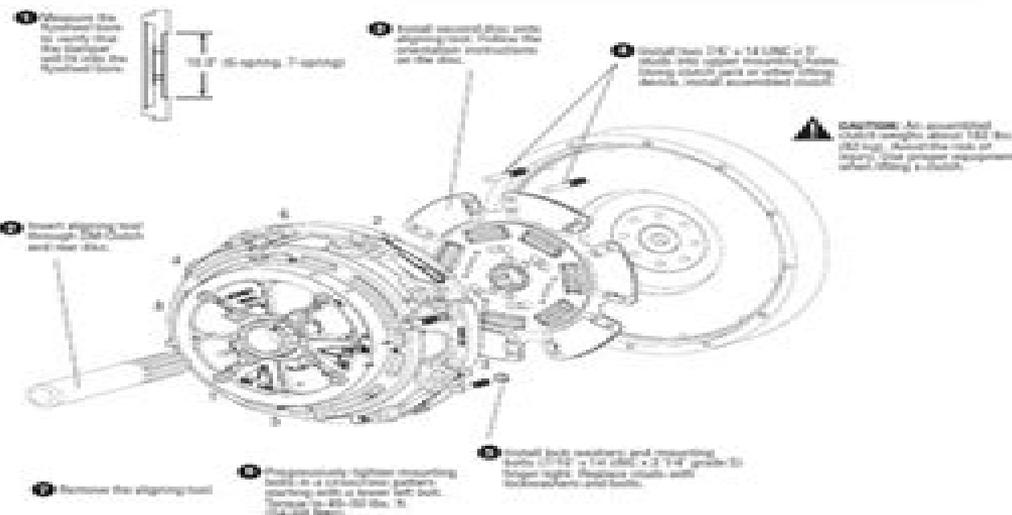
**Flywheel Housing Face Bore**  
 Measure the flywheel housing face bore to ensure it meets the specifications listed below. The flywheel housing face bore must be within the specifications listed below.



**Flywheel Housing Face Bore**  
 Measure the flywheel housing face bore to ensure it meets the specifications listed below. The flywheel housing face bore must be within the specifications listed below.



## 2 Install Clutch to Flywheel

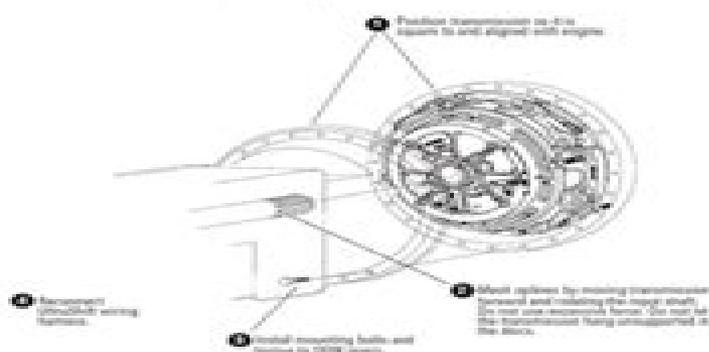


## 3 Install Transmission

Check Transmission For Wear  
 Before you install the transmission.



Fit the Transmission to Flywheel Housing



# Clutch Installation Instructions Technical Guide

**EW Minium**



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