



## SAFETY &amp; HEALTH

DOCUMENT NAME: LINE BREAKING PROCEDURE - SPM15

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AUTHOR: Tim Vodopivec

APPROVAL: Kathy Kiestler

**LINE BREAKING PROCEDURE****1 PURPOSE**

To protect employees from injury caused by the unexpected release of **hazardous materials** while opening or disconnecting process piping or equipment that cannot be verified as cleared and/or depressurized.

**Verified:** to confirm by flow of flush liquid or air/nitrogen, open and clear bleeder within four feet of break point or some other method which proves that only residual material may be present. **Other methods of verification may include:**

- 1.1 instrumentation specific to the chemical hazard
- 1.2 chemical (color change) indicators
- 1.3 surface temperature of the external piping (indicating trapped liquid)

**2 SCOPE**

This procedure pertains to all personnel who participate in line breaking activity. This procedure includes flanged or welded piping as well as process equipment. **Consideration will be given to others working downwind, or above and below the linebreak at an appropriate distance.**

**3 APPLICATION**

This procedure applies anytime process equipment or piping containing or having previously contained hazardous material is to be opened and cannot be verified as being cleared of **hazardous material**.

For the purpose of this procedure the term **hazardous material** shall mean any substance that is corrosive, toxic, flammable, reactive, under pressure greater than 10 psi, above 120 ° Fahrenheit or at or below 32° Fahrenheit. This procedure also applies to plant utilities such as air, nitrogen, and water when defined as hazardous.

This procedure is to be used in conjunction with applicable Plant Policies and Procedures. Each situation must be evaluated individually to employ the appropriate safe guards for the particular job. Respiratory, eye / face and hand protection may be needed even if the line breaking procedure is not used due to residual material and vapor concentration.

In situations where the system cannot be **verified as** cleared and/or depressurized due to plugging, Line Breaking protective measures shall be utilized for multiple breaks until the plug is found and eliminated.

**Warning** – High temperature and extremely low temperature materials pose additional hazards not addressed by this procedure.

# Line Breaking Procedure Purpose Ppg Industries

**TD Snyder**



## **Line Breaking Procedure Purpose Ppg Industries:**

Ceramic Industry ,1973      *Congressional Record* United States. Congress,1967 The Congressional Record is the official record of the proceedings and debates of the United States Congress It is published daily when Congress is in session The Congressional Record began publication in 1873 Debates for sessions prior to 1873 are recorded in The Debates and Proceedings in the Congress of the United States 1789 1824 the Register of Debates in Congress 1824 1837 and the Congressional Globe 1833 1873      Classified Index of National Labor Relations Board Decisions and Related Court Decisions ,1982      **Process Engineering** ,1991      **The Report: Mexico 2014** Oxford Business Group,2014-06-06 The second largest economy in Latin America Mexico seems poised to enter a new growth phase as the government of Enrique Peña Nieto implements radical changes in a number of sectors across the economy The reforms aimed at raising the competitiveness of the Mexican economy have the potential to establish Mexico's position as a regional powerhouse Optimism surrounding the recent wave of reforms coupled with a stable macroeconomic environment and an improved credit rating from international agencies has placed Mexico centre stage Despite slower than anticipated growth of 1.1% in 2013 a wave of reforms affecting a range of sectors is expected to bring a new dynamism to the economy and continue to attract increasing amounts of foreign investment A highly anticipated energy reform approved by Congress in 2013 will for the first time in decades open the nationalised oil industry to foreign investment while a new public private partnership law is set to provide the climate of legal certainty needed to attract private investment in the myriad of sectors undergoing expansion While challenges remain in particular informality and deficient domestic supply chains growth prospects remain positive for the second largest economy in Latin America      **American Glass Review** ,1975      **Federal Register** ,1977      **West's South Eastern Reporter** ,1989      *Package Engineering Including Modern Packaging* ,1980      **Processing** ,1988      *Polymers, Ceramics, Composites Alert* ,1988      *Chemical Engineering Equipment Buyers' Guide* ,1989      Time ,1998 Includes Time index      *Industrial Minerals* ,1985      Sugar Journal ,1987      **U.S. Industrial Directory** ,1982      **National Tax Journal** ,1972      *Traffic World and Traffic Bulletin* ,1974      **The Waterways Journal** ,1988-04      **Oil & Gas Journal** ,1930

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