

Answer key

Unit 1

1a (pages 4 and 5)

- 1
b
- 2
1 b 2 b 3 b 4 c 5 a 6 a
- 3
1 truth (line 6) 2 strength (line 9) 3 warmth (line 18)
4 length (line 25) 5 depth (line 36)
- 4
1 is dying out (line 1–2), France is changing and perhaps becoming (line 29–30)
2 we work with (line 3–4), we chat to (line 4), they reserve (real intimacy) (line 32)
3 friendships have lost (line 9), you have ever visited (line 17)
4 have been declining (line 12)
- 5
1 have you spent or have you been spending
2 Do you consider
3 do you have
4 is still increasing
5 Have you made
6 have you known
7 do you see
8 do you look for

- 6
1 intimate, close, strong 2 strong 3 close, true
4 complete 5 casual

- 7
1 student 2 companion 3 acquaintance 4 flat
5 blood 6 passing

- 8
1 serious, good fun
2 laid-back
3 unreliable
4 energetic
5 shy, outgoing
6 considerate

- 9
1 out with 2 up with 3 on 4 round 5 by 6 up with
7 up

1b (pages 6 and 7)

- 1
1 T 2 F 3 T 4 F 5 T 6 F

- 2
1 rate 2 boom 3 retirement 4 lifestyle
5 expectancy 6 developed

- 3
1 has declined, was
2 have improved, did
3 've also learned
4 has made, didn't have
5 have increased, was
6 has risen, 've been spending or are spending

- 4
1 have raised, hasn't been
2 has been encouraging, have reduced
3 have gone, was
4 had, has been going
5 has been looking, has had

- 5
1 last year 2 all morning 3 yet 4 before
5 since the age of sixteen 6 in the past 7 so far 8 just

- 6b
1 A: ~~Have~~ you finished using the computer yet? I need to check my emails.
B: Yes, I ~~have~~. But the internet connection ~~has~~ been a bit funny.
A: What do you mean? ~~Have~~'t you been able to connect or ~~has~~ it just been slow?
2 A: How ~~has~~ your visit to Scotland been? ~~Have~~ you had a good time?
B: Well, the weather ~~has~~ been terrible, but apart from that, it's been wonderful.
A: No, it ~~hasn't~~ been a very nice summer, but I'm afraid that's pretty typical.

- 7
1 I think my parents' generation has been quite lucky.
2 My parents worked hard all their lives, but they both retired when they were sixty and they've been given good pensions. So now they can relax and enjoy themselves.
3 They've said that they don't want to be a burden on us, and that they don't expect us to look after them when they get old.
4 Considering that my husband and I will probably have to work until we are 68, I'm glad they said that.

1c (page 8)

- 1
c
- 2
1 F 2 T 3 T 4 T 5 F 6 T 7 F 8 F
- 3
1 a 2 a 3 c 4 b 5 b 6 c

- 4a
1 dynamic 2 fantastic 3 economics 4 generation
5 restriction 6 tradition
Rule: The penultimate syllable is always stressed.

- 4b
specific italics terrific scientific characteristic
impression relation interruption transformation
comprehension

1d (page 9)

- 1
1– 2 for 3– 4– 5 about 6– 7 on 8 from 9 in
10 with

- 2a
1 PPS 2 PPC 3 PPS 4 PPC

- 2b
1 present perfect continuous
2 present perfect simple

- 3
1 been wondering 2 been working 3 decided
4 been helping 5 finished 6 lost

- 4
a Fancy bumping into you here
b What a nice surprise!
c It obviously suits you
d How's it all going with you?
e Do give her my best regards
f Great to see you
g Good luck with the job

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BM King



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Table of Contents Life Upper Intermediate Answer Key

1. Understanding the eBook Life Upper Intermediate Answer Key
 - The Rise of Digital Reading Life Upper Intermediate Answer Key
 - Advantages of eBooks Over Traditional Books
2. Identifying Life Upper Intermediate Answer Key
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Life Upper Intermediate Answer Key
 - User-Friendly Interface
4. Exploring eBook Recommendations from Life Upper Intermediate Answer Key

- Personalized Recommendations
 - Life Upper Intermediate Answer Key User Reviews and Ratings
 - Life Upper Intermediate Answer Key and Bestseller Lists
5. Accessing Life Upper Intermediate Answer Key Free and Paid eBooks
- Life Upper Intermediate Answer Key Public Domain eBooks
 - Life Upper Intermediate Answer Key eBook Subscription Services
 - Life Upper Intermediate Answer Key Budget-Friendly Options
6. Navigating Life Upper Intermediate Answer Key eBook Formats
- ePub, PDF, MOBI, and More
 - Life Upper Intermediate Answer Key Compatibility with Devices
 - Life Upper Intermediate Answer Key Enhanced eBook Features
7. Enhancing Your Reading Experience
- Adjustable Fonts and Text Sizes of Life Upper Intermediate Answer Key
 - Highlighting and Note-Taking Life Upper Intermediate Answer Key
 - Interactive Elements Life Upper Intermediate Answer Key
8. Staying Engaged with Life Upper Intermediate Answer Key
- Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Life Upper Intermediate Answer Key
9. Balancing eBooks and Physical Books Life Upper Intermediate Answer Key
- Benefits of a Digital Library
 - Creating a Diverse Reading Collection Life Upper Intermediate Answer Key
10. Overcoming Reading Challenges
- Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Life Upper Intermediate Answer Key
- Setting Reading Goals Life Upper Intermediate Answer Key
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Life Upper Intermediate Answer Key

- Fact-Checking eBook Content of Life Upper Intermediate Answer Key
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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web the symbol indicates the surface finish requirements and shows a machining allowance requirement of 3mm on all surfaces symbol for surface texture all component surfaces the symbol indicates that all of the component surfaces are to be machined location of surface texture symbols

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web may 28 2023 published by gayamadhusanka on may 28 2023 surface finish symbols are needed to represent the surface texture requirement to manufacturers if you are working on cnc machining parts or some other manufacturing process then you need to specify the surface finish requirement to manufacture

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web 1 positions of auxiliary symbols for surface symbol a surface roughness value cut off value or reference length machining method grain direction surface undulation etc are indicated around the surface symbol as shown in fig 1 below fig 1 positions of auxiliary symbols a ra value b machining method c cut off value evaluation length

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web nov 11 2021 the ra surface finish chart shows the arithmetic average of surface heights measured across a surface as already mentioned there are three basic components of a surface roughness waviness and lay therefore different factors are affecting the characteristics of surface geometry

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web iso and ansi standards provide guidelines and symbols for surface finish specifications ensuring clear communication between designers and manufacturers a detailed explanation of surface finish units from ra to rz ra average roughness

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web may 12 2020 it is suggested to indicate the surface roughness on drawing by symbols the bis recommended symbols for indicating the surface finish are shown in table a for the roughness values greater than 25 μ m the symbol is used for roughness value less than 25 μ m the equilateral triangular symbol is used

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web surface finish symbols callouts and standards in the united states surface finish is usually specified using the asme y14.36m standard the rest of the world commonly uses international organization for standardization iso 1302