

# Injection Molding Machine Maintenance

## Lesson 2

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### I. Safety Systems

#### A. Safety signs

- Danger
- Caution
- Warning signs

Employees must read and understand all safety signs before operating the machinery or performing any maintenance.

#### B. Emergency stop button

1. When the button is pressed, all movement and pumps must immediately stop.
2. For newer machines:
  - a. The emergency stop button must be pulled toward the operator before the pump can be restarted.
3. The emergency stop button should be checked daily by a maintenance person.

#### C. Safety device checks

1. All safety devices and guards should be checked for proper operation:
  - a. after every mold change
  - b. at the start of every shift
2. Guards & guards must be in place over the heated barrel.
3. Purge guard – there is a purge guard over the nozzle and it is designed to prevent plastic from solidifying during purging.
4. Safety interlock – check it to ensure that the machine won't purge if the cover is open.

# Notes Injection Molding Machine Maintenance

**G Orfield**



## **Notes Injection Molding Machine Maintenance:**

## Embracing the Melody of Term: An Mental Symphony within **Notes Injection Molding Machine Maintenance**

In a world taken by displays and the ceaseless chatter of fast connection, the melodic splendor and emotional symphony created by the prepared word often fade into the back ground, eclipsed by the relentless sound and interruptions that permeate our lives. But, set within the pages of **Notes Injection Molding Machine Maintenance** a wonderful fictional prize filled with natural emotions, lies an immersive symphony waiting to be embraced. Constructed by an outstanding musician of language, that charming masterpiece conducts readers on a psychological journey, well unraveling the hidden melodies and profound affect resonating within each cautiously constructed phrase. Within the depths of this poignant evaluation, we shall investigate the book is main harmonies, analyze their enthralling publishing style, and surrender ourselves to the profound resonance that echoes in the depths of readers souls.

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