

600300

Spindle Hold from MCP



Local drive2 Axis Lathe2_axis_lathe

Stock removal



Input Complete

T ROUGHING_80A D 1

F 0.0100 inch/rev

V 300.0000 ft/min

Machining ▼

Longitudinal Outside —

D 0.0500 |L| ↻

UX 0.0100

UZ 0.0030

DI 0.0000

BL Cylinder

XD 0.0000 inc

ZD 0.0200 inc

Relief cuts Yes

FR 0.0060 inch/rev

Limit No

Select tool

Graphic view

Cancel

Accept

Sinumerik Training And Programming Cnc

Huangqi Zhang



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