

Chemical composition for API 5L Sour Service Pipe with wall thickness ≤ 25.0 mm (0.984 in)

Steel Grade (Steel Name)	Mass fraction, based upon heat and product analyses									Carbon equivalent % maximum	
	% maximum										
	C ^a	Si	Mn ^b	P	S	V	Nb	Ti	other ^{c,d}	CE _{min}	CE _{max}
Seamless and welded pipes											
L245NS or BNS	0.14	0.40	1.35	0.020	0.003 ^e			0.04	g	0.36	0.19 ^h
L290NS or X42NS	0.14	0.40	1.35	0.020	0.003 ^e	0.05	0.05	0.04	-	0.36	0.19 ^h
L320NS or X46NS	0.14	0.40	1.40	0.020	0.003 ^e	0.07	0.05	0.04	g	0.38	0.20 ^h
L360NS or X52NS	0.16	0.45	1.65	0.020	0.003 ^e	0.10	0.05	0.04	g	0.43	0.22 ^h
L245QS or XQBS	0.14	0.40	1.35	0.020	0.003 ^e	0.04	0.04	0.04	-	0.34	0.19 ^h
L290QS or X42QS	0.14	0.40	1.35	0.020	0.003 ^e	0.04	0.04	0.04	-	0.34	0.19 ^h
L320QS or X46QS	0.15	0.45	1.40	0.020	0.003 ^e	0.05	0.05	0.04	-	0.36	0.20 ^h
L360QS or X52QS	0.16	0.45	1.65	0.020	0.003 ^e	0.07	0.05	0.04	g	0.39	0.20 ^h
L390QS or X56QS	0.16	0.45	1.65	0.020	0.003 ^e	0.07	0.05	0.04	g	0.40	0.21 ^h
L415QS or X60QS	0.16	0.45	1.65	0.020	0.003 ^e	0.08	0.05	0.04	g,i,k	0.41	0.22 ^h
L450QS or X65QS	0.16	0.45	1.65	0.020	0.003 ^e	0.09	0.05	0.06	g,i,k	0.42	0.22 ^h
L485QS or X70QS	0.16	0.45	1.65	0.020	0.003 ^e	0.09	0.05	0.06	g,i,k	0.42	0.22 ^h
Welded pipe											
L245MS or BMS	0.10	0.40	1.25	0.020	0.002 ^e	0.04	0.04	0.04	-	-	0.19
L290MS or X42MS	0.10	0.40	1.25	0.020	0.002 ^e	0.04	0.04	0.04	-	-	0.19
L320MS or X46MS	0.10	0.45	1.35	0.020	0.002 ^e	0.05	0.05	0.04	-	-	0.20
L360MS or X52MS	0.10	0.45	1.45	0.020	0.002 ^e	0.05	0.06	0.04	-	-	0.20
L390MS or X56MS	0.10	0.45	1.45	0.020	0.002 ^e	0.06	0.08	0.04	g	-	0.21
L415MS or X60MS	0.10	0.45	1.45	0.020	0.002 ^e	0.08	0.08	0.06	g,i	-	0.21
L450MS or X65MS	0.10	0.45	1.60	0.020	0.002 ^e	0.10	0.08	0.06	g,i,k	-	0.22
L485MS or X70MS	0.10	0.45	1.60	0.020	0.002 ^e	0.10	0.08	0.06	g,i,k	-	0.22

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Table of Contents Api 5l 45th Edition Kidcom

1. Understanding the eBook Api 5l 45th Edition Kidcom
 - The Rise of Digital Reading Api 5l 45th Edition Kidcom
 - Advantages of eBooks Over Traditional Books
2. Identifying Api 5l 45th Edition Kidcom
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Api 5l 45th Edition Kidcom
 - User-Friendly Interface
4. Exploring eBook Recommendations from Api 5l 45th Edition Kidcom
 - Personalized Recommendations
 - Api 5l 45th Edition Kidcom User Reviews and Ratings
 - Api 5l 45th Edition Kidcom and Bestseller Lists
5. Accessing Api 5l 45th Edition Kidcom Free and Paid eBooks
 - Api 5l 45th Edition Kidcom Public Domain eBooks

- Api 5l 45th Edition Kidcom eBook Subscription Services
- Api 5l 45th Edition Kidcom Budget-Friendly Options
- 6. Navigating Api 5l 45th Edition Kidcom eBook Formats
 - ePub, PDF, MOBI, and More
 - Api 5l 45th Edition Kidcom Compatibility with Devices
 - Api 5l 45th Edition Kidcom Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Api 5l 45th Edition Kidcom
 - Highlighting and Note-Taking Api 5l 45th Edition Kidcom
 - Interactive Elements Api 5l 45th Edition Kidcom
- 8. Staying Engaged with Api 5l 45th Edition Kidcom
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Api 5l 45th Edition Kidcom
- 9. Balancing eBooks and Physical Books Api 5l 45th Edition Kidcom
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Api 5l 45th Edition Kidcom
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Api 5l 45th Edition Kidcom
 - Setting Reading Goals Api 5l 45th Edition Kidcom
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Api 5l 45th Edition Kidcom
 - Fact-Checking eBook Content of Api 5l 45th Edition Kidcom
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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