

ISO Trapezoidal screw threads Tr



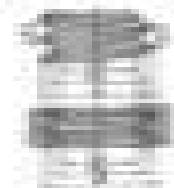
NOMINAL PITCH DIAMETER d_2 & D_2

$d_2/D_2 = d/D - P \cdot \sin \alpha$

$(P \cdot \sin \alpha = 0.5 \cdot P)$

EXTERNAL THREAD

- d = Major diameter
- d_2 = Pitch diameter
- d_3 = Minor diameter



INTERNAL THREAD

- D = Major diameter
- D_2 = Pitch diameter
- D_3 = Minor diameter



ISO 2802:2003 defines ISO metric trapezoidal screw threads - Basic profile and maximum/minimum profiles.
 ISO 2802:2003 defines ISO metric trapezoidal screw threads - General use.
 ISO 2802:2003 defines ISO metric trapezoidal screw threads - Truncated.
 ISO 2802:2003 defines ISO metric trapezoidal screw threads - Lead threads.
 These standards contain much more information than given here.

Threads and pitch combinations

Pitch diameter d_2	Pitch diameter D_2	Pitch	
		mm	mm
1	1	0.5	0.5
1.5	1.5	0.5	0.5
2	2	0.5	0.5
2.5	2.5	0.5	0.5
3	3	0.5	0.5
3.5	3.5	0.5	0.5
4	4	0.5	0.5
4.5	4.5	0.5	0.5
5	5	0.5	0.5
5.5	5.5	0.5	0.5
6	6	0.5	0.5
6.5	6.5	0.5	0.5
7	7	0.5	0.5
7.5	7.5	0.5	0.5
8	8	0.5	0.5
8.5	8.5	0.5	0.5
9	9	0.5	0.5
9.5	9.5	0.5	0.5
10	10	0.5	0.5
10.5	10.5	0.5	0.5
11	11	0.5	0.5
11.5	11.5	0.5	0.5
12	12	0.5	0.5
12.5	12.5	0.5	0.5
13	13	0.5	0.5
13.5	13.5	0.5	0.5
14	14	0.5	0.5
14.5	14.5	0.5	0.5
15	15	0.5	0.5
15.5	15.5	0.5	0.5
16	16	0.5	0.5
16.5	16.5	0.5	0.5
17	17	0.5	0.5
17.5	17.5	0.5	0.5
18	18	0.5	0.5
18.5	18.5	0.5	0.5
19	19	0.5	0.5
19.5	19.5	0.5	0.5
20	20	0.5	0.5
20.5	20.5	0.5	0.5
21	21	0.5	0.5
21.5	21.5	0.5	0.5
22	22	0.5	0.5
22.5	22.5	0.5	0.5
23	23	0.5	0.5
23.5	23.5	0.5	0.5
24	24	0.5	0.5
24.5	24.5	0.5	0.5
25	25	0.5	0.5
25.5	25.5	0.5	0.5
26	26	0.5	0.5
26.5	26.5	0.5	0.5
27	27	0.5	0.5
27.5	27.5	0.5	0.5
28	28	0.5	0.5
28.5	28.5	0.5	0.5
29	29	0.5	0.5
29.5	29.5	0.5	0.5
30	30	0.5	0.5
30.5	30.5	0.5	0.5
31	31	0.5	0.5
31.5	31.5	0.5	0.5
32	32	0.5	0.5
32.5	32.5	0.5	0.5
33	33	0.5	0.5
33.5	33.5	0.5	0.5
34	34	0.5	0.5
34.5	34.5	0.5	0.5
35	35	0.5	0.5
35.5	35.5	0.5	0.5
36	36	0.5	0.5
36.5	36.5	0.5	0.5
37	37	0.5	0.5
37.5	37.5	0.5	0.5
38	38	0.5	0.5
38.5	38.5	0.5	0.5
39	39	0.5	0.5
39.5	39.5	0.5	0.5
40	40	0.5	0.5
40.5	40.5	0.5	0.5
41	41	0.5	0.5
41.5	41.5	0.5	0.5
42	42	0.5	0.5
42.5	42.5	0.5	0.5
43	43	0.5	0.5
43.5	43.5	0.5	0.5
44	44	0.5	0.5
44.5	44.5	0.5	0.5
45	45	0.5	0.5
45.5	45.5	0.5	0.5
46	46	0.5	0.5
46.5	46.5	0.5	0.5
47	47	0.5	0.5
47.5	47.5	0.5	0.5
48	48	0.5	0.5
48.5	48.5	0.5	0.5
49	49	0.5	0.5
49.5	49.5	0.5	0.5
50	50	0.5	0.5
50.5	50.5	0.5	0.5
51	51	0.5	0.5
51.5	51.5	0.5	0.5
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52.5	52.5	0.5	0.5
53	53	0.5	0.5
53.5	53.5	0.5	0.5
54	54	0.5	0.5
54.5	54.5	0.5	0.5
55	55	0.5	0.5
55.5	55.5	0.5	0.5
56	56	0.5	0.5
56.5	56.5	0.5	0.5
57	57	0.5	0.5
57.5	57.5	0.5	0.5
58	58	0.5	0.5
58.5	58.5	0.5	0.5
59	59	0.5	0.5
59.5	59.5	0.5	0.5
60	60	0.5	0.5
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62.5	62.5	0.5	0.5
63	63	0.5	0.5
63.5	63.5	0.5	0.5
64	64	0.5	0.5
64.5	64.5	0.5	0.5
65	65	0.5	0.5
65.5	65.5	0.5	0.5
66	66	0.5	0.5
66.5	66.5	0.5	0.5
67	67	0.5	0.5
67.5	67.5	0.5	0.5
68	68	0.5	0.5
68.5	68.5	0.5	0.5
69	69	0.5	0.5
69.5	69.5	0.5	0.5
70	70	0.5	0.5
70.5	70.5	0.5	0.5
71	71	0.5	0.5
71.5	71.5	0.5	0.5
72	72	0.5	0.5
72.5	72.5	0.5	0.5
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73.5	73.5	0.5	0.5
74	74	0.5	0.5
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76	76	0.5	0.5
76.5	76.5	0.5	0.5
77	77	0.5	0.5
77.5	77.5	0.5	0.5
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78.5	78.5	0.5	0.5
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79.5	79.5	0.5	0.5
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81.5	81.5	0.5	0.5
82	82	0.5	0.5
82.5	82.5	0.5	0.5
83	83	0.5	0.5
83.5	83.5	0.5	0.5
84	84	0.5	0.5
84.5	84.5	0.5	0.5
85	85	0.5	0.5
85.5	85.5	0.5	0.5
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87	87	0.5	0.5
87.5	87.5	0.5	0.5
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96.5	96.5	0.5	0.5
97	97	0.5	0.5
97.5	97.5	0.5	0.5
98	98	0.5	0.5
98.5	98.5	0.5	0.5
99	99	0.5	0.5
99.5	99.5	0.5	0.5
100	100	0.5	0.5

Pitch diameter d_2	Pitch diameter D_2	Pitch	
		mm	mm
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51	51	0.5	0.5
51.5	51.5	0.5	0.5
52	52	0.5	0.5
52.5	52.5	0.5	0.5
53	53		

Iso Trapezoidal Screw Threads Tr Fms

N Noddings



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