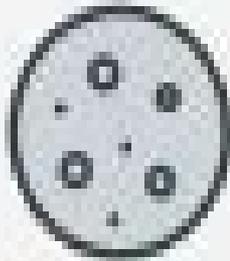
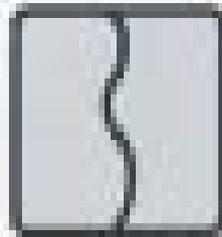


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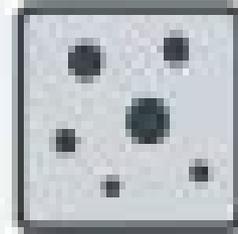
Gas Porosity



Shrinkage



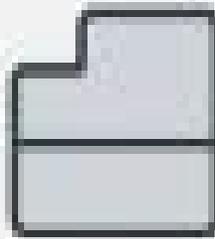
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Inclusion



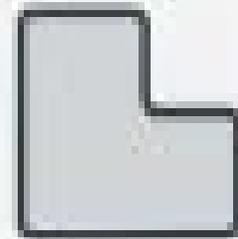
Hot Tear



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Kumar, Gao, Xiao-Zhi, 2020-12-25 All machining process are dependent on a number of inherent process parameters It is of the utmost importance to find suitable combinations to all the process parameters so that the desired output response is optimized While doing so may be nearly impossible or too expensive by carrying out experiments at all possible combinations it may be done quickly and efficiently by using computational intelligence techniques Due to the versatile nature of computational intelligence techniques they can be used at different phases of the machining process design and optimization process While powerful machine learning methods like gene expression programming GEP artificial neural network ANN support vector regression SVM and more can be used at an early phase of the design and optimization process to act as predictive models for the actual experiments other metaheuristics based methods like cuckoo search ant colony optimization particle swarm optimization and others can be used to optimize these predictive models to find the optimal process parameter combination These machining and optimization processes are the future of manufacturing Data Driven Optimization of Manufacturing Processes contains the latest research on the application of state of the art computational intelligence techniques from both predictive modeling and optimization viewpoint in both soft computing approaches and machining processes The chapters provide solutions applicable to machining or manufacturing process problems and for optimizing the problems involved in other areas of mechanical civil and electrical engineering making it a valuable reference tool This book is addressed to engineers scientists practitioners stakeholders researchers academicians and students interested in the potential of recently developed powerful computational intelligence techniques towards improving the performance of machining processes

*Advances in Material Sciences and Engineering* Mokhtar Awang, Seyed Sattar

Emamian, Farazila Yusof, 2019-09-19 This book presents selected papers from the 4th International Conference on Mechanical

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