

	N-m	kg.cm	lb.ft
Crankshaft bolt	180 - 190	1,800 - 1,900	130 - 138
Timing belt tensioner	20 - 27	200 - 270	15 - 20
Camshaft sprocket bolt	78.5 - 98.1	800 - 1000	57.9 - 72.3
Cylinder head cover bolts	7.8 - 9.8	80 - 100	5.8 - 7.2
Main bearing cap bolts	68.6 - 78.5	700 - 800	50.6 - 57.9
Connecting rod nuts	35 + 92°	350 + 92°	26 + 92°
Cylinder head bolts			
Cold engine	105 - 115	1050 - 1150	75 - 82
Oil pan drain plug	35 - 45	350 - 450	26 - 32
Lower oil pan bolt	10 - 12	100 - 120	7.2 - 9
Upper oil pan bolt			
[10 × 380 mm (0.937 × 1.4961 in.)]	30 - 42	300 - 420	22 - 30
[8 × 22 mm (0.3150 × 0.8661 in.)]	19 - 28	190 - 280	14 - 20
[171.5 mm (6.7519 in.)]	5 - 7	50 - 07	3.7 - 5
[152.5 mm (6.7520 in.)]	5 - 7	50 - 07	3.7 - 5
Oil screen bolt	15 - 22	150 - 220	11 - 15
Oil pump case bolts	12 - 15	120 - 150	9 - 10
Oil relief valve plug	40 - 50	400 - 500	29 - 36
Oil pressure switch	8 - 12	80 - 120	5.8 - 8.7
Oil pump cover screw	8 - 15	80 - 150	5.8 - 11
Oil filter	17 - 25	170 - 250	12 - 18
Drive plate and adaptor plate bolt	73 - 77	730 - 770	53 - 55
Air cleaner body installation bolt	8 - 12	80 - 120	6 - 9
Surge tank stay	15 - 20	150 - 200	11 - 14
Air intake surge tank to intake manifold (bolt)	15 - 20	150 - 200	11 - 14
Air intake surge tank to intake manifold (nut)	15 - 20	150 - 200	11 - 14
Intake manifold to engine	20 - 23	200 - 230	14 - 17
Heat protector to exhaust manifold	12 - 15	120 - 150	9 - 11
Exhaust manifold to engine	40 - 45	400 - 450	29 - 32
Oil level gauge guide to engine	12 - 15	120 - 150	9 - 11
Water outlet fitting bolt	17 - 20	170 - 200	12.3 - 14.5
Power steering oil pump bracket to front cylinder head assembly	17 - 26	170 - 260	12 - 19
Power steering oil pump to bracket	17 - 26	170 - 260	12 - 19
Crank position sensor wheel screw	5 - 6	50 - 60	4 - 5
Starter to engine bolt.	27 - 34	270 - 340	20 - 25
Generator inlet pipe to front cylinder head assembly	12 - 15	120 - 150	9 - 11
Fuel hose clamp to rear cylinder head assembly	12 - 15	120 - 150	9 - 11
Transaxle mounting plate	10 - 12	100 - 120	7 - 9

# Engine Torque Specs Engine Bolt Torque Specs

**S Baum**



## **Engine Torque Specs Engine Bolt Torque Specs:**

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*How to Build a Small Block Chevy* Jim Richardson, Learn how to rebuild a small block Chevy in your own garage with this full color guide written in layperson s terms Chapters show you how to assess and choose an engine for rebuilding how to tear it down and inspect it and how to decide what needs to be done whether you plan a basic restoration or a performance build If you need specialized machine work learn how to find a good machine shop and what questions to ask the machinist It also shows what the machine shop does as it applies to what you must know to make the right decisions when dealing with a machine shop It even includes information on how to get the best street performance on a reasonable budget including what engine to start with what parts to buy and what combinations work best Great tips show you where to spend your money to get the best deal      **General Motors J-Cars Automotive Repair Manual** Larry Warren,John Harold Haynes,1992

**Motor Imported Car Repair Manual** ,1983      *Motor's Truck & Tractor Repair Manual* ,1956      Motor Light Truck

and Van Repair Manual Motor,1986      **Chilton's Auto Repair Manual, 1988-1992** Jeff S. Chilton,Chilton Book Company,1991 Information on repair replacement and adjustment for major components of American cars mass produced between 1988 and 1992      **Chilton Book Company Repair & Tune-up Guide** ,1986      **Subaru, 1985-92** Chilton Automotive Books,Dean Morgantini,Richard J. Rivele,1992      Chevrolet Corsica-Beretta, 1989-92 ,1992 Today s technologies are a world apart from the cars of a generation ago That s why Chilton created a new breed of model specific repair manuals so comprehensive they set the standard Written in response to consumer studies they give your customers exactly what they want and need in specific automotive information Total Car Care provides the amateur mechanic with two essential ingredients In depth information on all systems from headlights to exhaust Complete easy to follow illustrated procedural directions for disassembly removal replacement and reinstallation Each volume lives up to its name with total information including Photographs and illustrations throughout Diagnostic and troubleshooting sections throughout Actual wiring and vacuum diagrams Complete electronic controls information Tune up specs and maintenance schedules Emissions controls data environmental and safety information      *Mitchell Automatic Transmissions and Transaxles* ,1989 Another volume in this practical series for the beginner No bibliography Annotation copyrighted by Book News Inc Portland OR

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