

# Welding Principles and Applications - Chapter 3

## Review 2023

**Amperage - ANSWER** A measurement of the rate of flow of electrons; amperage controls the size of the arc.

**Anode - ANSWER** Material with a lack of electrons; thus, it has a positive charge

**Cathode - ANSWER** A natural curve material with an excess of electrons, thus having a negative charge

**Duty Cycle - ANSWER** The percentage of time during a specified test period that a power source or its accessories can be operated at rated output without over heating.

**Electrons - ANSWER** Small particle of an atom whose movement is associated with electrical flow.

**Inverter - ANSWER** Smaller welding machines of the same amperage range.

**Magnetic Flux Lines - ANSWER** Parallel lines of force that always go from

**Open Circuit Voltage - ANSWER** The voltage between the output terminals of the power source when the output terminals voltage is applied.

**Operating Voltage - ANSWER** It is the actual voltage across the arc or electrode voltage.

**Range - ANSWER** The output power source provides a reasonably high open circuit voltage before the arc is struck.

**Reactor - ANSWER** Means resistor is there to use inductor only.

**Step Down Transformer - ANSWER** A transformer with more turns of wire on the primary winding than the secondary winding.

**Voltage - ANSWER** The measurement of the force of pressure in the weld area that provides an upward force to counterbalance of water pressure.

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**Y Pai**



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