

走模前用

模具检测表
Mould Check List

工程号 Project Name	零件编号 Part Number	管理编号 LT control No.			
模号 Tool Number	零件名称 Part Name				
检测项目 Check List		Yes	No	N/A	备注 Remark
1	背板(码板&QMC板),码模孔,码模槽的尺寸符合图纸 Back Plate(Clamping plate & QMC plate), clamping holes/slots: sizes to drawing				
2	顶棍孔的位置及顶棍的尺寸符合图纸,攻牙为: K.O. Holes location, ejector bar, size to drawing, tapped thread:				
3	运水线出入口按图纸打上标记(IN1, 2, ...或OUT1, 2, ...) Water lines stamped IN1,2.. & OUT1,2.. to drawing				
4	运水线的快接喉咀按要求,规格:BSP Jiffy connector of water to requirement, spec:				
5	运水线路通水检查,在水压为8. KG/CM ² 不漏水 Water circuit checked for flow, no leakage at 8 kg/cm ²				
6	液压线路出入口按图纸打上标记(Open或Close, Ejector或Return) Hydraulic lines stamped Open&Close, Ejector&Return				
7	按要求在母上雕刻零件号,模腔号,胶料名称等 Engrave in core: part number,cavity number, plastic name				
8	凸模和凹模的表面抛光按图纸&要求 Cavity and Core polish to drawing & requirement				
9	流道及水口已打磨光滑, #320沙纸以上 Runner and gate polished, #320 sandpaper				
10	顶出系统动作顺畅 Ejection system functions freely				
11	油缸行位要安装限位开关,确保动作正常 Use limit switch for limit detection of slide positions, ensure cylinder slider move properly				
12	定位环(法兰),模板,顶棍,吊模巴等要打上模号 Locating Ring, platen, Ejector bar., lifting strap stamped with Tool number				

Injection Molding Machine Maintenance Checklist

Liyong Dong



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Table of Contents Injection Molding Machine Maintenance Checklist

1. Understanding the eBook Injection Molding Machine Maintenance Checklist
 - The Rise of Digital Reading Injection Molding Machine Maintenance Checklist
 - Advantages of eBooks Over Traditional Books
2. Identifying Injection Molding Machine Maintenance Checklist
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Injection Molding Machine Maintenance Checklist
 - User-Friendly Interface
4. Exploring eBook Recommendations from Injection Molding Machine Maintenance Checklist
 - Personalized Recommendations
 - Injection Molding Machine Maintenance Checklist User Reviews and Ratings
 - Injection Molding Machine Maintenance Checklist and Bestseller Lists
5. Accessing Injection Molding Machine Maintenance Checklist Free and Paid eBooks
 - Injection Molding Machine Maintenance Checklist Public Domain eBooks
 - Injection Molding Machine Maintenance Checklist eBook Subscription Services
 - Injection Molding Machine Maintenance Checklist Budget-Friendly Options
6. Navigating Injection Molding Machine Maintenance Checklist eBook Formats

- ePub, PDF, MOBI, and More
 - Injection Molding Machine Maintenance Checklist Compatibility with Devices
 - Injection Molding Machine Maintenance Checklist Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Injection Molding Machine Maintenance Checklist
 - Highlighting and Note-Taking Injection Molding Machine Maintenance Checklist
 - Interactive Elements Injection Molding Machine Maintenance Checklist
 8. Staying Engaged with Injection Molding Machine Maintenance Checklist
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Injection Molding Machine Maintenance Checklist
 9. Balancing eBooks and Physical Books Injection Molding Machine Maintenance Checklist
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Injection Molding Machine Maintenance Checklist
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Injection Molding Machine Maintenance Checklist
 - Setting Reading Goals Injection Molding Machine Maintenance Checklist
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Injection Molding Machine Maintenance Checklist
 - Fact-Checking eBook Content of Injection Molding Machine Maintenance Checklist
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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