

## LED Intensity Measurement (Case Study)

### Challenge

In a recent application our customers needed to test LEDs in automated test systems. The test system consisted of an array of 120 light sources and LEDs. The test system operated in a high intensity mode called "high mode" and a low intensity mode called "low mode".

When the LEDs were in "high mode" their measurement system would activate.

In order to commission this, several dummy filters were used to reduce the LED intensity to a level acceptable to the test system. However, when operated in "low mode", the activation of the control timing system caused instability in the measurement of LED output and intensity.

### Solution

The solution was to use the Texas LED Analyser in conjunction with Texas Optical

Modules. The Texas LED Analyser has an extremely wide dynamic range which allows it to test LEDs from the dimmest LED's to the brightest LED's without the use of any external optical attenuators or filters (at least 200 times). The Texas OMF LED Analyser was connected together in a daisy chain configuration in order to test 120 LEDs simultaneously.

In this particular case the customer opted to use the XP ultra-highly sensitive

module from the Texas LED Analyser. Texas provided a comprehensive table of reference levels which allowed us adjust the Texas LED Analyser after it was fixed in the test

system. This allowed that each filter was measuring the correct intensity and output. By using the most advanced current technology it was possible to achieve a repeatability of  $\pm 0.001\%$  in 120's and a dynamic range and a repeatability of  $\pm 1\%$  in terms of intensity measurements with a linear relation between it and full scale.

One of the biggest challenges when setting up this test system was determining the test limits to use. It was decided that the best method was to test a large quantity of PCBs and using the measurements to calculate the mean and standard deviation of each filter position. Two limits were determined using the mean values as measured by the Texas LED Analyser and the MIN/Max reference were derived from the relevant LED data sheet.

In order to ensure that the LEDs were thermally stable the LEDs were prewarmed for a fixed time before any measurement was made.

### Result

Using the Texas balancing software it was then possible to adjust the mean intensity value of each filter to compensate for any fixture variations. A golden thread (reference board) was created and the measured value for each filter was stored. This board was then used to verify the test filters each day to ensure that there was no drift in the test results.

After drying of the test software the test time was approximately 1.5 seconds for the high intensity test and 1.0 seconds for the low intensity test of all 120 LEDs. The customer reported a new operational program from the Texas LED Analyser in terms of both output and intensity measurement. See Texas Case Study

<http://www.texasled.com>

# Led Intensity Measurement Case Study

**Raffaela Di Napoli**



## **Led Intensity Measurement Case Study:**

The Top Books of the Year Led Intensity Measurement Case Study The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous captivating novels captivating the hearts of readers worldwide. Lets delve into the realm of top-selling books, exploring the engaging narratives that have charmed audiences this year. Led Intensity Measurement Case Study : Colleen Hoover's "It Ends with Us" This touching tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover masterfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can succeed. Led Intensity Measurement Case Study : Taylor Jenkins Reid's "The Seven Husbands of Evelyn Hugo" This intriguing historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reid's compelling storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Led Intensity Measurement Case Study : Delia Owens' "Where the Crawdads Sing" This mesmerizing coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens crafts a tale of resilience, survival, and the transformative power of nature, entrancing readers with its evocative prose and mesmerizing setting. These popular novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of compelling stories waiting to be discovered. The novel begins with Richard Papan, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a brilliant and suspenseful novel that will keep you speculating until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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