

- **Written Test**

The written test consists of **two sections each of 45 minutes duration.**

Section#1

This is the **aptitude section** consisting of **45 questions** to be attempted in **45 minutes**.As is in all the exams,this section is based on the **MBA pattern** of examination.

Section#2

This is the **technical section**.There is a **seperate paper for hardware and software**.Candidates have to **mention beforehand** whether they want to write the software or the hardware paper. This section also carries **45 questions** to be completed in **45 minutes**.

We are providing you with some of the questions asked in the exam, so that you have an idea of what to expect in the written test.

[Click here to see the sample test.](#)

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- **Interview**

There are **two rounds** of interviews,viz.,the **technical** and and the **HR** round.

Technical and Personal Round for Software Candidates

Mainly subjective questions in C,Operating Systems,DBMS,Data Structures are asked interspersed with some on the candidate's personal background.

Typical questions in C and Data Structures

- 1.WAP to interchange 2 variables without using the third one.
- 2.Explain quick sort and merge sort algorithms amn derive the time-constraint relation for these.
- 3.Explain binary searching.fibonacci search.
- 4.General questions on binary trees,transversals
- 5.General questions on graphs and their representation.

Typical Questions on Operating Systems

- 1.Demand paging,page faults,replacement algos,thrashing,etc.
- 2.Paged segmentation and segment paging.

HR Round for Software Candidates

In this section, **case studies are presented** are presented before the candidate to percieve his reaction and his/her **communication skills are tested**. *IBM expects teamwork and teamspirit* from the candidates and their answers should reflect this attitude.

Typical question is:

You are a project manager of a big multinational project.There is a person X, assigned to you who has the best technical skills required for the project,even better than you.But he wishes to be the project manager ,which the management does not permit,due to which he threatens to quit.All others in the group are not as competent.Talk yourself out of this situation pretending that the interviewer is the disgruntled employee and explain the necessary action.

For the technical section questions the engg. textbooks would suffice.For a detailed list of authors and other improtant tips check our [interview section](#).

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- **Profile**

IBM strives to lead in the creation, development and manufacture of the industry's most advanced information technologies, including **computer systems, software, networking systems, storage devices and microelectronics**.IBM brings its products and services through IBM India and IBM Global Services.

Interview Written Test Papers

Daniel F McAuley



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conventional method for designing surface finish as per is 696 surface texture specified by indicating the following a roughness value i e ra value in mm b machining allowance in mm c sampling length or instrument cut off length in mm d machining production method and e direction of lay in the symbol form as x m c r

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for jis symbols specify roughness ra roughness rz rmax for gost symbols you can also select use for notation displays the surface finish symbol 0 5 times larger than the default size add default symbol displays the default surface finish symbol in parentheses format use document font

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bs en iso 1302 2002 geometrical product specifications gps indication of surface texture in technical product documentation for notes on surface roughness use link surface roughness notes the symbol indicates the surface finish requirements and shows a machining allowance requirement of 3mm on all surfaces

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let s take a look how the jis defines each type of plating such as chrome plating and zinc plating the jis defines the types

grades and symbols for electro galvanizing as shown in the table below

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1 positions of auxiliary symbols for surface symbol a surface roughness value cut off value or reference length machining method grain direction surface undulation etc are indicated around the surface symbol as shown in fig 1 below fig 1 positions of auxiliary symbols

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surface symbol symbol indicating a surface where removal processes are prohibited symbol indicating a surface that requires a removal process examples of indicating the ra upper limit a b c example of indicating grain direction examples of indicating ra upper limit and lower limit a b examples of indicating the machining method

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jan 6 2021 the basic surface finish symbol is a check mark with the point resting on the surface to be specified variations of this symbol provide additional instructions as described in the table below figure 5 surface finish symbols basics

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surface finish symbols you can specify the surface texture of a part face by using a surface finish symbol you can select the face in a part assembly or drawing document surface finish symbols are formed by combining the symbol and lay direction direction of lay

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to open the surface finish propertymanager do one of the following insert a new surface finish symbol click surface finish on the annotation toolbar or click insert annotations surface finish symbol select an existing surface finish symbol

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