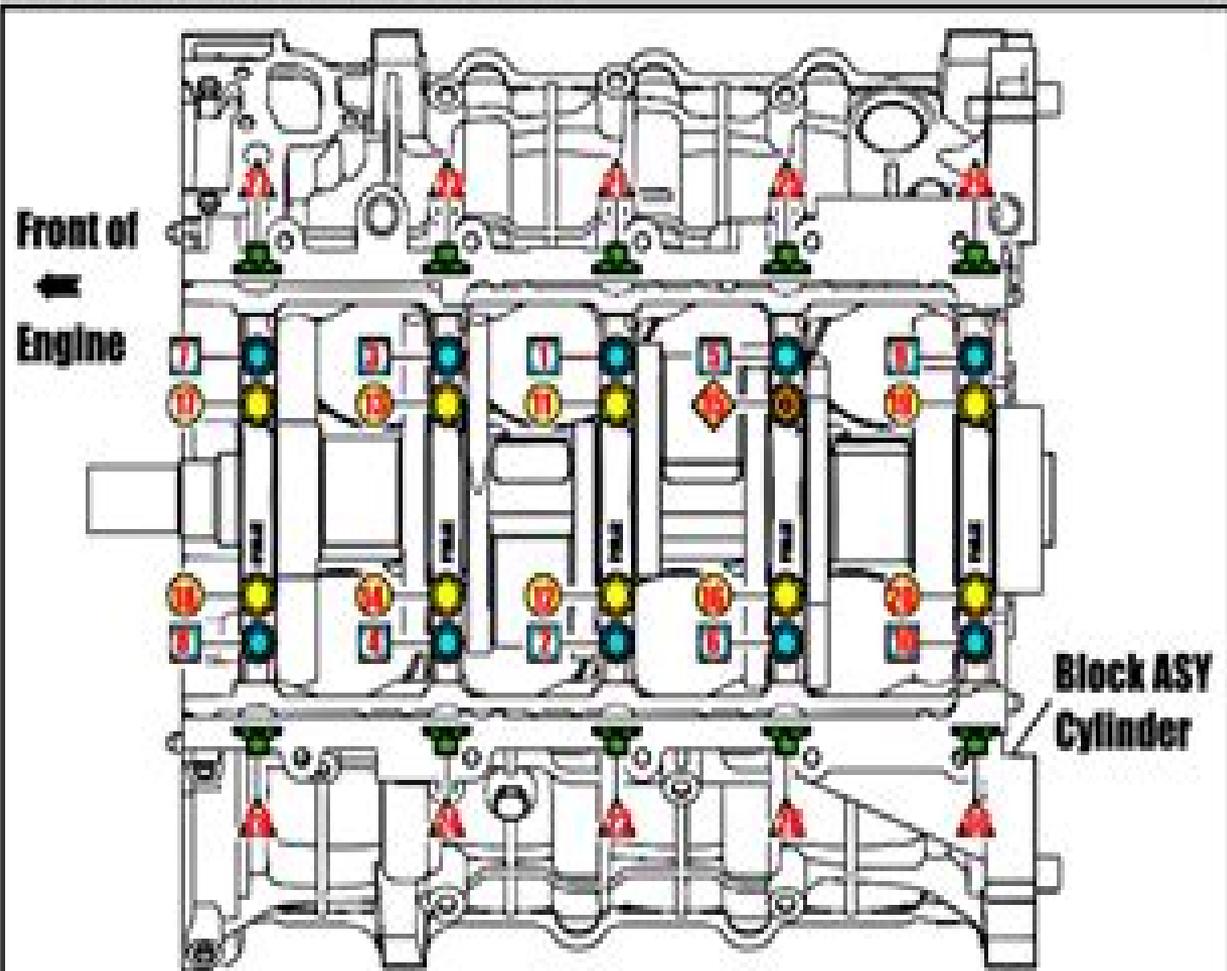


MAIN BEARING CAP TORQUE

M-6007-A50NA5.0L Engine Assembly



-  -6345-(15mm HEX) BOLT - MAIN BEARING
-  -6C358-(13mm HEX) SIDE BOLT - MAIN BEARING
-  -6346-(13mm HEX) BOLT - MAIN BEARING
-  -6K268-(15mm HEX) STUD- MAIN BEARING

1. Torque Fasteners N_r1 - N_r20 in Sequence 20 Nm
2. Torque Outer Fasteners N_r1-N_r10 in Sequence 40 Nm
3. Torque Inner Fasteners N_r11-N_r20 in Sequence 65 Nm
4. Rotate Fasteners N_r1-N_r20 in Sequence Clockwise 90
5. Torque Side Bolts N_r21 -N_r30 in Sequence 10 Nm
6. Torque Side Bolts N_r21 - N_r30 in Sequence 30 Nm
7. Rotate Side Bolts N_r21-N_r30 in Sequence Clockwise 60.

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