

Injection Molding Machine Maintenance

Lesson 2

I. Safety Systems

A. Safety signs

- Danger
- Caution
- Warning signs

Employees must read and understand all safety signs before operating the machinery or performing any maintenance.

B. Emergency stop-button

1. When the button is pressed, all movement and pumps must immediately stop.
2. For newer machines:
 - a. The emergency stop-button must be pulled toward the operator before the pump can be restarted.
3. The emergency stop-button should be checked daily by a maintenance person.

C. Safety device checks

1. All safety devices and guards should be checked for proper operation:
 - a. after every mold change
 - b. at the start of every shift
2. Guards & guards must be in place over the heated barrel.
3. Purge guard – there is a purge guard over the nozzle and it is designed to prevent plastic from solidifying during purging.
4. Safety interlock – check it to ensure that the machine won't purge if the cover is open.

Notes Injection Molding Machine Maintenance

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