

INSTRUCTION MANUAL FOR MIG WELDING MACHINE

IMPORTANT!!!

READ THIS MANUAL CAREFULLY BEFORE INSTALLING, USING, OR PERFORMING ANY MAINTENANCE ON THE MACHINE. PAY SPECIAL ATTENTION TO THE CHAPTER ON "SAFETY PRECAUTIONS". CONTACT YOUR DISTRIBUTOR IF YOU DO NOT FULLY UNDERSTAND THESE INSTRUCTIONS.

1 GENERAL DESCRIPTIONS

1.1 SPECIFICATIONS

This manual has been prepared for the purpose of educating personnel assigned to install, operate and service the welding machine.

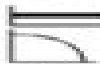
This equipment is a constant-voltage generator, suitable for MIG/MAG and OPEN-ARC welding.

Upon receiving the machine, make sure there are no broken or damaged parts.

The purchaser should address any complaints for losses or damage to the vector. Please indicate the article and serial number whenever requesting information about the welding machine.

1.2 EXPLANATION OF TECHNICAL SPECIFICATIONS

EN50199 The welding machine is manufactured according to these international standards.
EN50974.1 Serial number, which must be indicated on any type of request regarding the welding machine.
N° three-phase transformer-rectifier.



Flat characteristic.



Downslope



Suitable for continuous electrode welding.



Suitable for TIG welding.



Suitable for MMA welding.

I_2 MAX Unconventional welding current. This value represents the maximum limit available during welding.

U_0 , X Secondary open-circuit voltage (peak value).
Duty cycle percentage
The duty cycle expresses the percentage of 10 minutes during which the welding machine may run at a certain current without overheating.

I_2 Welding current.
 U_2 Secondary voltage with welding current I_2 .
 U_1 Rated supply voltage.

3- 50/60Hz 50- or 60-Hz three-phase power supply.

I_1 Absorbed current at the corresponding welding current I_2 .

IP21 Protection rating for the housing. Grade 1 as the second digit means that this equipment is suitable for use outdoors in the rain.

S Suitable for use in high-risk environments.

NOTES: The welding machine has also been designed for use in environments with a pollution rating of 3. (See IEC 664).

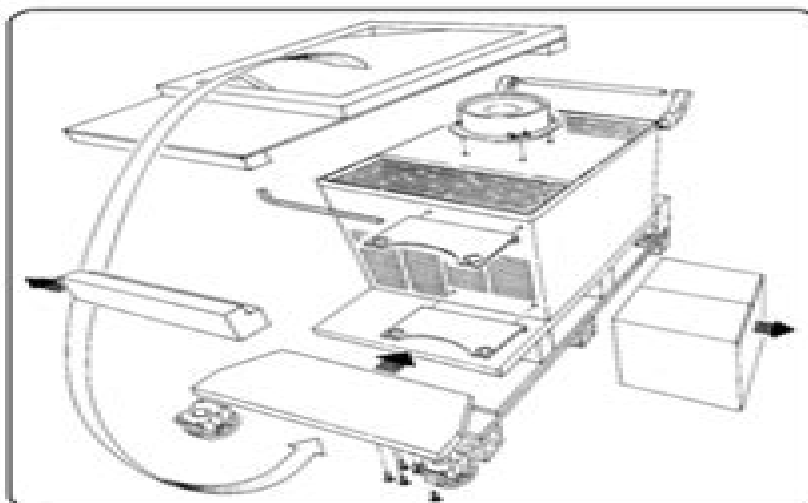
2 INSTALLATION

2.1 PLACEMENT

Dust, dirt, and any other foreign matter entering the welding machine can interfere with ventilation and thus with smooth operation.

Mount the handle, the 2 cylinder supports, the extension support and pivot support.

Mount the 2 fixed wheels on the wheel support located on top of the welder. remove the Styrofoam buffer from under the bottom, at the back of the welding machine. Insert the wheel support on the bottom, fastening it in place with the screws provided.



2.2 START-UP

- Only qualified personnel should install this welding machine.
- Connect a plug suitable for the absorbed current to the power supply cable.
- Connect the yellow-green wire of the machine mains to an efficient grounding socket.
- Never use water pipes as a grounding conductor.

2.2.1 Connecting the mass clip.

- Connect the power cable terminal to socket AA on the machine.
- Connect the mass cable clip to the workpiece.
- Make sure the cable is firmly attached to the mass terminal; check periodically to make sure these connections are tight. A loose coupling may cause drops in the welding current.

Instruction Manual For Mig Welding Machine

Padhraic Smyth



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Welding For Dummies Steven Robert Farnsworth,2021-11-11 Every critical welding technique and process distilled into a one stop accessible resource Safe and effective welding might seem like a pipe dream if you re just getting started But with a little help from Welding For Dummies you ll be a golden arm in no time This guide will give you techniques you need to get a handle on material evaluation clean up and every step in between You ll find practical advice on every popular kind of welding including stick tig mig fluxcore and even oxyfuel cutting You ll also get tips on the ideal welding techniques to choose for specific projects The book shows you how to Find the required training for welding certifications Use brand new welding technologies including laser techniques Practice critical welding techniques you can use in your own hobby shop while staying safe Whether you re looking for some help to further your do it yourself projects at home or you re just getting started with a traditional welding educational program and you need a useful supplementary resource Welding For Dummies is an irreplaceable reference that helps make a challenging trade accessible to everyone **The Farm Welding Handbook**

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In a digital era where connections and knowledge reign supreme, the enchanting power of language has become much more apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**Instruction Manual For Mig Welding Machine**," compiled by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we will delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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