

	N-m	kg.cm	lb.ft
Crankshaft bolt	180 - 190	1,800 - 1,900	130 - 138
Timing belt tensioner	20 - 27	200 - 270	15 - 20
Camshaft sprocket bolt	78.5 - 98.1	800 - 1000	57.9 - 72.3
Cylinder head cover bolts	7.8 - 9.8	80 - 100	5.8 - 7.2
Main bearing cap bolts	68.6 - 78.5	700 - 800	50.6 - 57.9
Connecting rod nuts	35 + 92°	350 + 92°	26 + 92°
Cylinder head bolts			
Cold engine	105 - 115	1050 - 1150	75 - 82
Oil pan drain plug	35 - 45	350 - 450	26 - 32
Lower oil pan bolt	10 - 12	100 - 120	7.2 - 9
Upper oil pan bolt			
[10 × 380 mm (0.937 × 1.4961 in.)]	30 - 42	300 - 420	22 - 30
[8 × 22 mm (0.3150 × 0.8661 in.)]	19 - 28	190 - 280	14 - 20
[171.5 mm (6.7519 in.)]	5 - 7	50 - 07	3.7 - 5
[152.5 mm (6.7520 in.)]	5 - 7	50 - 07	3.7 - 5
Oil screen bolt	15 - 22	150 - 220	11 - 15
Oil pump case bolts	12 - 15	120 - 150	9 - 10
Oil relief valve plug	40 - 50	400 - 500	29 - 36
Oil pressure switch	8 - 12	80 - 120	5.8 - 8.7
Oil pump cover screw	8 - 15	80 - 150	5.8 - 11
Oil filter	17 - 25	170 - 250	12 - 18
Drive plate and adaptor plate bolt	73 - 77	730 - 770	53 - 55
Air cleaner body installation bolt	8 - 12	80 - 120	6 - 9
Surge tank stay	15 - 20	150 - 200	11 - 14
Air intake surge tank to intake manifold (bolt)	15 - 20	150 - 200	11 - 14
Air intake surge tank to intake manifold (nut)	15 - 20	150 - 200	11 - 14
Intake manifold to engine	20 - 23	200 - 230	14 - 17
Heat protector to exhaust manifold	12 - 15	120 - 150	9 - 11
Exhaust manifold to engine	40 - 45	400 - 450	29 - 32
Oil level gauge guide to engine	12 - 15	120 - 150	9 - 11
Water outlet fitting bolt	17 - 20	170 - 200	12.3 - 14.5
Power steering oil pump bracket to front cylinder head assembly	17 - 26	170 - 260	12 - 19
Power steering oil pump to bracket	17 - 26	170 - 260	12 - 19
Crank position sensor wheel screw	5 - 6	50 - 60	4 - 5
Starter to engine bolt.	27 - 34	270 - 340	20 - 25
Generator inlet pipe to front cylinder head assembly	12 - 15	120 - 150	9 - 11
Fuel hose clamp to rear cylinder head assembly	12 - 15	120 - 150	9 - 11
Transaxle mounting plate	10 - 12	100 - 120	7 - 9

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Tao Wei



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