

# European (international) standards for fusion welding

## QUALITY REQUIREMENTS for welding\*

EN ISO 2804
Design of details
Welder qualification
WPS
Welding procedure qualification
Welding operator qualification
NBT general
Welding coordinator
Inspection, testing during welding (Measurement of product and parameters)
Recommendations for welding (Comparison of methods for evidence of weld quality)
Inspection, testing after welding NBT - General rules
Visual testing
Radiographic testing
Ultrasonic testing
Magnetic particle testing
Mass & macrograph testing
Penetrant testing (general)
Post-welded treatment
Corrosion resistance

Steel	Aluminium
CONSTRUCTION STANDARDS FOR STEEL	
EN 287 1, EN 288 1	EN 600 688 2
EN ISO 15614 1	
EN ISO 15617, EN 6 1561 8, EN 1561 9, EN 1561 10	
EN ISO 15614 1	EN 600 1561 4 & 4
EN 1418, EN 147 85	
EN 476, EN 47 10	
EN ISO 147 81	
EN ISO 15616	
EN ISO 1 2 & 2 (EN 178 1 & 2)	EN 15114 (EN 178 1 & 2)
CONSTRUCTION STANDARDS	
EN 600 1 561 1	
EN 600 1 561 2	
EN 1420, EN 1561 1 & 2	
EN 600 1 561 4	
EN ISO 178 36	
EN 1527, EN 1561 15, EN 1561 16	
EN 600 1 561 3	
EN 600 1 561 5	

Structures & steel preparation	
Steel	Aluminium
EN 600 507	EN 600 108 2
EN 600 1 561 1	EN 600 108 1 2
EN 600 503	
EN ISO 2001 1 & 2	EN 600 500 2

Joint details	Other
Geometry imperfections Defectives	EN 1 156 1 & 2 (EN 1561 8)
	EN 600 500 1 1 & 2
	EN 1 200 4 (EN 1561 1)
	EN ISO 1561 10

Copper	Nickel	Titanium & Zirconium
EN ISO 6888 2	EN ISO 6888 4	EN ISO 6888 3
EN ISO 15616 2	EN ISO 15616 3	EN ISO 15616 4
EN ISO 15614 2	EN ISO 15614 3	EN ISO 15614 4
EN ISO 15614 7	EN ISO 15614 8	EN ISO 15614 11
EN ISO 15614 3	EN ISO 15614 4	EN ISO 15614 6
EN ISO 15614 7	EN ISO 15614 8	EN ISO 15614 11
EN ISO 15614 3	EN ISO 15614 4	EN ISO 15614 6
EN ISO 15614 7	EN ISO 15614 8	EN ISO 15614 11

Shielded metal	Low	Electron beam	Gas metal
EN 1511 2 (EN 1511 3)	EN 1511 4 (EN 1511 5)	EN 1511 7 (EN 1511 8)	EN 1511 9 (EN 1511 10)
EN ISO 15611 1, EN 15611 2, EN 15611 3			
EN ISO 15611 4 & 5			
EN ISO 15611 6 & 7			
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# Overview Fusion Welding Standards

**Victor M. Corman**



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