

Torque Specifications 5.0L / 305 CID / 5.7L / 350 CID Engines

NOTE: Any Differences in Gen + Engines Will Be Noted With "Gen +".

DESCRIPTION	Lb. In.	Lb. Ft.	N m
Alternator Brace to Alternator	192		28
Alternator Brace to Engine		30	41
Alternator to Mounting Bracket		35	48
Alternator Mounting Bracket		30	41
Camshaft Sprocket Gear	216		24
Carburetor	192		15
Connecting Rod Cap Nuts		45	61
Connecting Rod Cap Nuts Gen + (Plus An Additional 55 Degrees)		20	27
Coupler/Flywheel(MCM)		35	48
Crankshaft Pulley			
Cylinder Head Bolt		65	88
Cylinder Head Bolt Gen + First Sequence		22	30
Angle Torque Second Sequence	Short Bolt Medium Bolt Long Bolt	55 Degrees 65 Degrees 75 Degrees	
Distributor Hold Down		25	34
Exhaust Manifold		20	27
Filter Adapter (5/16-18)			
Flywheel		75	100
Flywheel Drive Plate (MIE)		35	48
Flywheel Housing to Block		30	41
Flywheel Housing Cover	80		9
Front Mount Bracket		30	41
Fuel Pump		25	34
Intake Manifold (All Engines Except Gen +)		35	48
Intake Manifold Gen +		18	24
Main Bearing Cap		80	109

350 Marine Engine Torque Specs

Jianjun Gao



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