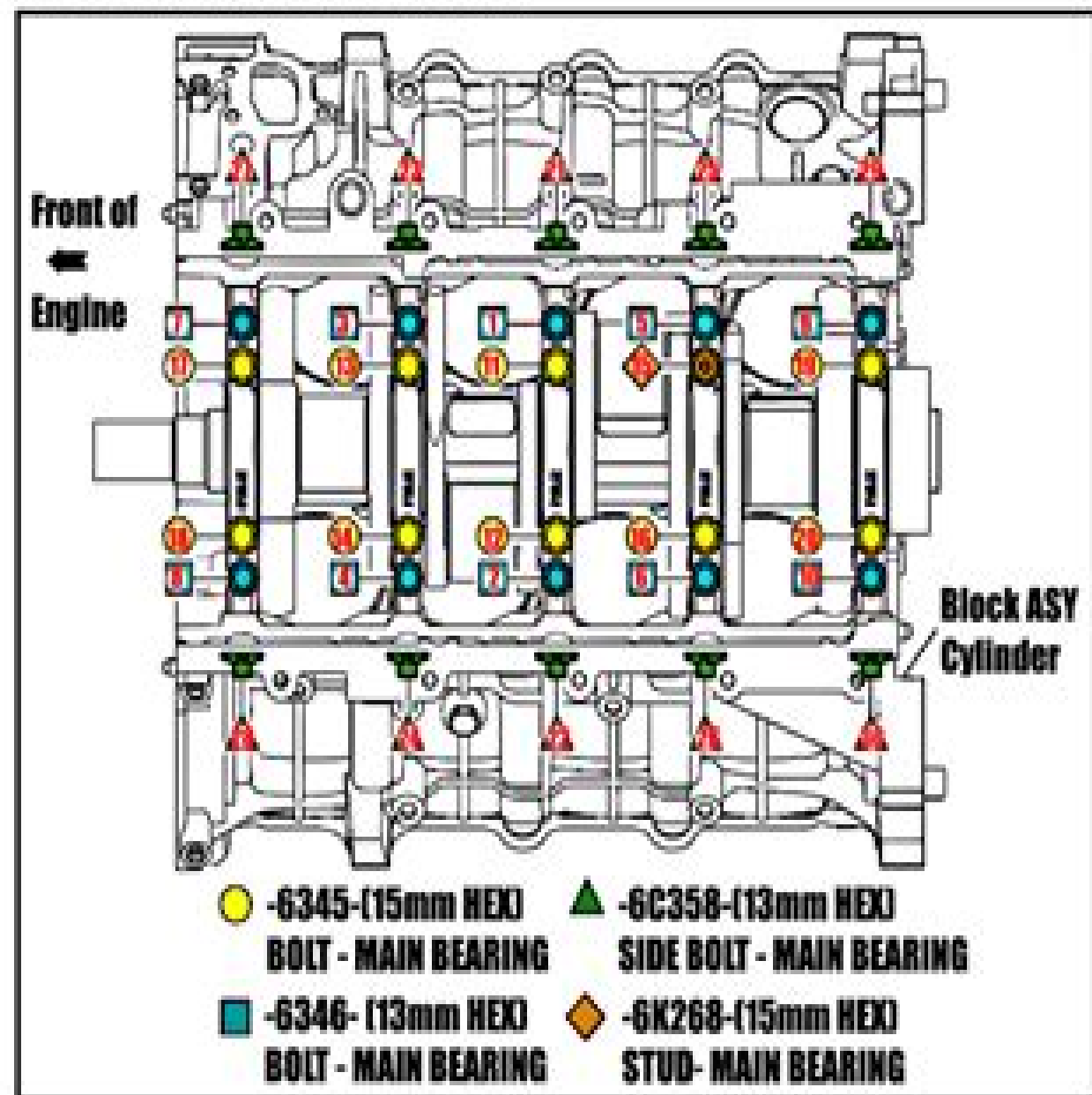


MAIN BEARING CAP TORQUE

M-6007-A50NA5.0L Engine Assembly



1. Torque Fasteners N_r1 - N_r20
in Sequence 20 Nm

2. Torque Outer Fasteners N_r1-N_r10
in Sequence 40 Nm

3. Torque Inner Fasteners N_r11-N_r20
in Sequence 65 Nm

4. Rotate Fasteners N_r1-N_r20
in Sequence Clockwise 90

5. Torque Side Bolts N_r21 -N_r30
in Sequence 10 Nm

6. Torque Side Bolts N_r21 - N_r30
in Sequence 30 Nm

7. Rotate Side Bolts N_r21-N_r30
in Sequence Clockwise 60.

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Michael Rajnik



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