

Piping Material Specifications (Part-3 of 10)

ITEM GROUP FITTINGS

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July 2022 By Atul Singla

Item Group: Fittings

- Important parameters
- Basic types of fittings:
 1. Forged
 2. Wrought
 3. Cast

Wrought Fittings

- Basics
- ASME 16.9 Clauses
- Thickness of wrought Fittings
- Testing Requirements
- Proof test

Details of Fittings

- Tee
- Elbows
- Reducers
- Caps
- Full Couplings

Forged Fittings

- Basics
- ASME 16.11 Clauses
- Thickness of Forged Fittings

Olets

- Weldolets
- Thredolet
- Sockolet
- Latrolet
- Stub-in

Special Olets

- Elbolets
- Sweepolets
- Nippolets
- Nipoflanges
- Couplets

Material Standards

- Important clauses from
 1. ASTM A105
 2. ASTM A182
 3. ASTM A350
 4. ASTM A403
 5. ASTM A420
 6. ASTM A960
 7. ASTM A961

Manufacturing Processes

- Hydraulic Bulge
- Manaka Method
- UO Method
- Extrusion Method
- Deep Drawing Method
- Outer Die Method



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Kathleen Armour



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