

Special Torque Chart

ENGINE

SPECIAL TORQUE CHART**Torque for Bolts and Nuts**

Component	Model	Thread Diameter and Pitch	Torque	Lubricating Oil Application (Thread Portion and Seat Surface)
Cylinder Head Bolt	3TNV82A	M9 x 1.25 mm	46 - 49 ft-lb (61.7 - 65.7 N-m; 6.3 - 6.7 kgf-m)	Applied
	3TNV82A, 3TNV84, 3TNV84T, 3TNV88, 4TNV84, 4TNV84T, 4TNV88	M10 x 1.25 mm	63 - 67 ft-lb (85.3 - 91.1 N-m; 8.7 - 9.3 kgf-m)	
	4TNV94L, 4TNV98, 4TNV98T	M11 x 1.25 mm	76 - 83 ft-lb (103.1 - 112.9 N-m; 10.5 - 11.5 kgf-m)	
	4TNV106, 4TNV106T	M13 x 1.5 mm	139 - 146 ft-lb (188.0 - 112.9 N-m; 19.0 - 20.0 kgf-m)	

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2TD, 3TD, 4TD Yanmar,2013-11-11 *Yanmar Diesel Engine Model S185(L)* Yanmar Diesel Engine Co., Ltd,1994
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