

ZEPHUS PRECISIONS



**DATA CHARTS AND
REFERENCE TABLES
FOR DRAWING OFFICE
TOOLROOM & WORKSHOP**

65p

**METRIC REVISION
1976**

CONVERSION FACTORS

LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonne

AREA

1 m ²	= 1.196 yard ²	1 in ²	= 645.2 mm ²
1 hectare	= 2.471 acre	1 yard ²	= 0.8361 m ²
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

CAPACITY

1 cm ³	= 0.061 in ³	1 in ³	= 16.387 cm ³
1 m ³	= 1.308 yard ³	1 yard ³	= 0.7646 m ³
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

VELOCITY

1 km/h	= 0.6215 miles/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
		Light 182,282 miles/s	= 299,79 M m/s

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Printed by Seal House Press Liverpool
on behalf of the Proprietors:

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STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	0.30	0.0076		1.70	0.0430		4.70	0.1180	80	.80
	0.32	0.0081		1.75	0.0445		4.80	0.1219	79	.78
	0.35	0.0089		1.80	0.0457	1/16	4.90	0.1250	78	.76
	0.38	0.0097		1.88	0.0478		5.00	0.1270	77	.74
	0.40	0.0102		1.90	0.0483		5.10	0.1299	76	.74
	0.42	0.0106		1.95	0.0496		5.20	0.1320	75	.72
	0.45	0.0113		2.00	0.0508		5.30	0.1350	74	.72
	0.48	0.0121		2.10	0.0531		5.40	0.1371	73	.70
	0.50	0.0127		2.15	0.0548		5.50	0.1399	72	.70
	0.52	0.0131		2.20	0.0560		5.60	0.1420	71	.68
	0.55	0.0139		2.25	0.0571		5.70	0.1441	70	.68
	0.58	0.0146		2.30	0.0583		5.80	0.1462	69	.66
							5.90	0.1483	68	.64
							6.00	0.1504	67	.64
							6.10	0.1525	66	.62
							6.20	0.1546	65	.62
							6.30	0.1567	64	.60
							6.40	0.1588	63	.60
							6.50	0.1609	62	.58
							6.60	0.1630	61	.58
							6.70	0.1651	60	.56
							6.80	0.1672	59	.56
							6.90	0.1693	58	.54
							7.00	0.1714	57	.54
							7.10	0.1735	56	.52
							7.20	0.1756	55	.52
							7.30	0.1777	54	.50
							7.40	0.1798	53	.50
							7.50	0.1819	52	.48
							7.60	0.1840	51	.48
							7.70	0.1861	50	.46
							7.80	0.1882	49	.46
							7.90	0.1903	48	.44
							8.00	0.1924	47	.44
							8.10	0.1945	46	.42
							8.20	0.1966	45	.42
							8.30	0.1987	44	.40
							8.40	0.2008	43	.40
							8.50	0.2029	42	.38
							8.60	0.2050	41	.38
							8.70	0.2071	40	.36
							8.80	0.2092	39	.36
							8.90	0.2113	38	.34
							9.00	0.2134	37	.34
							9.10	0.2155	36	.32
							9.20	0.2176	35	.32
							9.30	0.2197	34	.30
							9.40	0.2218	33	.30
							9.50	0.2239	32	.28
							9.60	0.2260	31	.28
							9.70	0.2281	30	.26
							9.80	0.2302	29	.26
							9.90	0.2323	28	.24
							10.00	0.2344	27	.24
							10.10	0.2365	26	.22
							10.20	0.2386	25	.22
							10.30	0.2407	24	.20
							10.40	0.2428	23	.20
							10.50	0.2449	22	.18
							10.60	0.2470	21	.18
							10.70	0.2491	20	.16
							10.80	0.2512	19	.16
							10.90	0.2533	18	.14
							11.00	0.2554	17	.14
							11.10	0.2575	16	.12
							11.20	0.2596	15	.12
							11.30	0.2617	14	.10
							11.40	0.2638	13	.10
							11.50	0.2659	12	.08
							11.60	0.2680	11	.08
							11.70	0.2701	10	.06
							11.80	0.2722	9	.06
							11.90	0.2743	8	.04
							12.00	0.2764	7	.04
							12.10	0.2785	6	.02
							12.20	0.2806	5	.02
							12.30	0.2827	4	.02
							12.40	0.2848	3	.02
							12.50	0.2869	2	.02
							12.60	0.2890	1	.02
							12.70	0.2911		
							12.80	0.2932		
							12.90	0.2953		
							13.00	0.2974		

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IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	8.70	0.2443		12.40	0.4961		29.00	0.7480	80	1.80
	8.80	0.2464		12.50	0.5000		29.10	0.7520	79	1.80
	8.90	0.2485		12.60	0.5039	1/2	29.20	0.7560	78	1.78
	9.00	0.2506		12.70	0.5078		29.30	0.7600	77	1.76
	9.10	0.2527		12.80	0.5117		29.40	0.7640	76	1.74
	9.20	0.2548		12.90	0.5156		29.50	0.7680	75	1.72
	9.30	0.2569		13.00	0.5195		29.60	0.7720	74	1.72
	9.40	0.2590		13.10	0.5234		29.70	0.7760	73	1.70
	9.50	0.2611		13.20	0.5273		29.80	0.7800	72	1.68
	9.60	0.2632		13.30	0.5312		29.90	0.7840	71	1.68
	9.70	0.2653		13.40	0.5351		30.00	0.7880	70	1.66
	9.80	0.2674		13.50	0.5390		30.10	0.7920	69	1.64
	9.90	0.2695		13.60	0.5429		30.20	0.7960	68	1.64
	10.00	0.2716		13.70	0.5468		30.30	0.8000	67	1.62
	10.10	0.2737		13.80	0.5507		30.40	0.8040	66	1.60
	10.20	0.2758		13.90	0.5546		30.50	0.8080	65	1.60
				14.00	0.5585		30.60	0.8120	64	1.58
				14.10	0.5624		30.70	0.8160	63	1.58
				14.20	0.5663		30.80	0.8200	62	1.56
				14.30	0.5702		30.90	0.8240	61	1.56
				14.40	0.5741		31.00	0.8280	60	1.54
				14.50	0.5780		31.10	0.8320	59	1.54
				14.60	0.5819		31.20	0.8360	58	1.52
				14.70	0.5858		31.30	0.8400	57	1.52
				14.80	0.5897		31.40	0.8440	56	1.50
				14.90	0.5936		31.50	0.8480	55	1.50
				15.00	0.5975		31.60	0.8520	54	1.48
				15.10	0.6014		31.70	0.8560	53	1.48
				15.20	0.6053		31.80	0.8600	52	1.46
				15.30	0.6092		31.90	0.8640	51	1.46
				15.40	0.6131		32.00	0.8680	50	1.44
				15.50	0.6170		32.10	0.8720	49	1.44
				15.60	0.6209		32.20	0.8760	48	1.42
				15.70	0.6248		32.30	0.8800	47	1.42
				15.80	0.6287		32.40	0.8840	46	1.40
				15.90	0.6326		32.50	0.8880	45	1.40
				16.00	0.6365		32.60	0.8920	44	1.38
				16.10	0.6404		32.70	0.8960	43	1.38
				16.20	0.6443		32.80	0.9000	42	1.36
				16.30	0.6482		32.90	0.9040	41	1.36
				16.40	0.6521		33.00	0.9080	40	1.34
				16.50	0.6560		33.10	0.9120	39	1.34
				16.60	0.6599		33.20	0.9160	38	1.32
				16.70	0.6638		33.30	0.9200	37	1.32
				16.80	0.6677		33.40	0.9240	36	1.30
				16.90	0.6716		33.50	0.9280	35	1.30
				17.00	0.6755		33.60	0.9320	34	1.28
				17.10	0.6794		33.70	0.9360	33	1

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TD Snyder



Zeus Engineering Book:

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