

# ZEPHUS PRECISIONS



**DATA CHARTS AND  
REFERENCE TABLES  
FOR DRAWING OFFICE  
TOOLROOM & WORKSHOP**

**65p**

**METRIC REVISION  
1976**

## CONVERSION FACTORS

### LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

### WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonne

### AREA

1 m <sup>2</sup>	= 1.196 yard <sup>2</sup>	1 in <sup>2</sup>	= 645.2 mm <sup>2</sup>
1 hectare	= 2.471 acre	1 yard <sup>2</sup>	= 0.8361 m <sup>2</sup>
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

### CAPACITY

1 cm <sup>3</sup>	= 0.061 in <sup>3</sup>	1 in <sup>3</sup>	= 16.387 cm <sup>3</sup>
1 m <sup>3</sup>	= 1.308 yard <sup>3</sup>	1 yard <sup>3</sup>	= 0.7646 m <sup>3</sup>
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

### VELOCITY

1 km/h	= 0.6215 miles/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
		Light 182,282 miles/s	= 299,79 M m/s

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## STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	0.30	0.0076		1.70	0.0430		4.70	0.1180	80	.80
	0.32	0.0081		1.75	0.0445		4.80	0.1219	79	.78
	0.35	0.0089		1.80	0.0457	1/16	4.90	0.1250	78	.76
	0.38	0.0097		1.88	0.0478		5.00	0.1270	77	.74
	0.40	0.0102		1.90	0.0483		5.10	0.1299	76	.74
	0.42	0.0106		1.95	0.0496		5.20	0.1320	75	.72
	0.45	0.0114		2.00	0.0508		5.30	0.1350	74	.72
	0.48	0.0122		2.10	0.0531		5.40	0.1371	73	.70
	0.50	0.0127		2.15	0.0544		5.50	0.1392	72	.70
	0.52	0.0131		2.20	0.0557		5.60	0.1413	71	.68
	0.55	0.0139		2.25	0.0570		5.70	0.1434	70	.68
	0.58	0.0146		2.30	0.0583		5.80	0.1455	69	.66
				2.35	0.0596		5.90	0.1476	68	.66
				2.40	0.0609		6.00	0.1497	67	.64
				2.45	0.0622		6.10	0.1518	66	.64
				2.50	0.0635		6.20	0.1539	65	.62
				2.55	0.0648		6.30	0.1560	64	.62
				2.60	0.0661		6.40	0.1581	63	.60
				2.65	0.0674		6.50	0.1602	62	.60
				2.70	0.0687		6.60	0.1623	61	.58
				2.75	0.0700		6.70	0.1644	60	.58
				2.80	0.0713		6.80	0.1665	59	.56
				2.85	0.0726		6.90	0.1686	58	.56
				2.90	0.0739		7.00	0.1707	57	.54
				2.95	0.0752		7.10	0.1728	56	.54
				3.00	0.0765		7.20	0.1749	55	.52
				3.05	0.0778		7.30	0.1770	54	.52
				3.10	0.0791		7.40	0.1791	53	.50
				3.15	0.0804		7.50	0.1812	52	.50
				3.20	0.0817		7.60	0.1833	51	.48
				3.25	0.0830		7.70	0.1854	50	.48
				3.30	0.0843		7.80	0.1875	49	.46
				3.35	0.0856		7.90	0.1896	48	.46
				3.40	0.0869		8.00	0.1917	47	.44
				3.45	0.0882		8.10	0.1938	46	.44
				3.50	0.0895		8.20	0.1959	45	.42
				3.55	0.0908		8.30	0.1980	44	.42
				3.60	0.0921		8.40	0.1999	43	.40
				3.65	0.0934		8.50	0.2020	42	.40
				3.70	0.0947		8.60	0.2041	41	.38
				3.75	0.0960		8.70	0.2062	40	.38
				3.80	0.0973		8.80	0.2083	39	.36
				3.85	0.0986		8.90	0.2104	38	.36
				3.90	0.0999		9.00	0.2125	37	.34
				3.95	0.1012		9.10	0.2146	36	.34
				4.00	0.1025		9.20	0.2167	35	.32
				4.05	0.1038		9.30	0.2188	34	.32
				4.10	0.1051		9.40	0.2209	33	.30
				4.15	0.1064		9.50	0.2230	32	.30
				4.20	0.1077		9.60	0.2251	31	.28
				4.25	0.1090		9.70	0.2272	30	.28
				4.30	0.1103		9.80	0.2293	29	.26
				4.35	0.1116		9.90	0.2314	28	.26
				4.40	0.1129		10.00	0.2335	27	.24
				4.45	0.1142		10.10	0.2356	26	.24
				4.50	0.1155		10.20	0.2377	25	.22
				4.55	0.1168		10.30	0.2398	24	.22
				4.60	0.1181		10.40	0.2419	23	.20
				4.65	0.1194		10.50	0.2440	22	.20
				4.70	0.1207		10.60	0.2461	21	.18
				4.75	0.1220		10.70	0.2482	20	.18
				4.80	0.1233		10.80	0.2503	19	.16
				4.85	0.1246		10.90	0.2524	18	.16
				4.90	0.1259		11.00	0.2545	17	.14
				4.95	0.1272		11.10	0.2566	16	.14
				5.00	0.1285		11.20	0.2587	15	.14
				5.05	0.1298		11.30	0.2608	14	.12
				5.10	0.1311		11.40	0.2629	13	.12
				5.15	0.1324		11.50	0.2650	12	.10
				5.20	0.1337		11.60	0.2671	11	.10
				5.25	0.1350		11.70	0.2692	10	.08
				5.30	0.1363		11.80	0.2713	9	.08
				5.35	0.1376		11.90	0.2734	8	.06
				5.40	0.1389		12.00	0.2755	7	.06
				5.45	0.1402		12.10	0.2776	6	.04
				5.50	0.1415		12.20	0.2797	5	.04
				5.55	0.1428		12.30	0.2818	4	.02
				5.60	0.1441		12.40	0.2839	3	.02
				5.65	0.1454		12.50	0.2860	2	.02
				5.70	0.1467		12.60	0.2881	1	.02
				5.75	0.1480		12.70	0.2902		
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				6.05	0.1558		13.30	0.3028		
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				6.25	0.1610		13.70	0.3112		
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				6.85	0.1766		14.90	0.3364		
				6.90	0.1779		15.00	0.3385		
				6.95	0.1792		15.10	0.3406		
				7.00	0.1805		15.20	0.3427		
				7.05	0.1818		15.30	0.3448		
				7.10	0.1831		15.40	0.3469		
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				7.20	0.1857		15.60	0.3511		
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				7.30	0.1883		15.80	0.3553		
				7.35	0.1896		15.90	0.3574		
				7.40	0.1909		16.00	0.3595		
				7.45	0.1922		16.10	0.3616		
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				7.70	0.1987		16.60	0.3721		
				7.75	0.2000		16.70	0.3742		
				7.80	0.2013		16.80	0.3763		
				7.85	0.2026		16.90	0.3784		
				7.90	0.2039		17.00	0.3805		
				7.95	0.2052		17.10	0.3826		
				8.00	0.2065		17.20	0.3847		
				8.05	0.2078		17.30	0.3868		
				8.10	0.2091		17.40	0.3889		
				8.15	0.2104		17.50	0.3910		
				8.20	0.2117		17.60	0.3931		
				8.25	0.2130		17.70	0.3952		
				8.30	0.2143					

# Zeus Engineering Booklet

**RC Schank**



## **Zeus Engineering Booklet:**

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1. This book is structured into several chapters, namely:
  - Chapter 1: Introduction to Zeus Engineering Booklet
  - Chapter 2: Essential Elements of Zeus Engineering Booklet
  - Chapter 3: Zeus Engineering Booklet in Everyday Life
  - Chapter 4: Zeus Engineering Booklet in Specific Contexts
  - Chapter 5: Conclusion
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